

4. Continuous Therapy

4.1 SCUF

4.1.1 Disposable kit setting up

The disposable kit components must be installed and connected following the sequence described in the pictures of the next pages.

N.B. The lines are colour-coded.

The operator is asked to install and connect the disposable components

1. bags and filter (hemofilter)

2. arterial line (red)

3. venous line (blue)

4. ultrafiltration line (yellow)

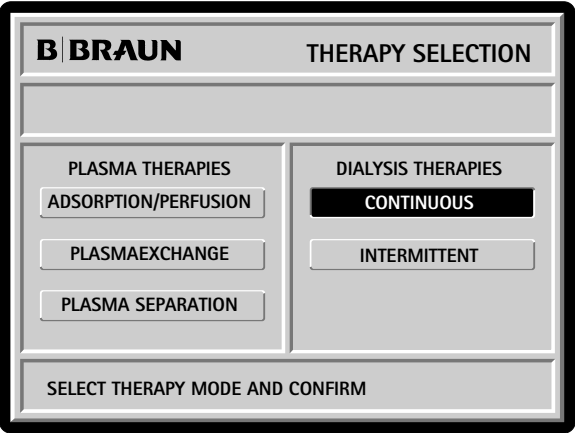
The setting up procedure can be started only after the unit has been switched on and the following controls have been performed:

- software CRC
- characters on the display
- empty load cell value

(see General Operations, chp. 3)

SWITCHING ON

Make sure no bags are hooked to the holder of the weighing system. Answer the questions displayed on the screen by pushing EQ push-button. If the characters and the load cell calibration are OK, the THERAPY SELECTION menu is displayed (see chp. 3.2), then follow the instructions on the screen.



4.1.2 Therapy Selection

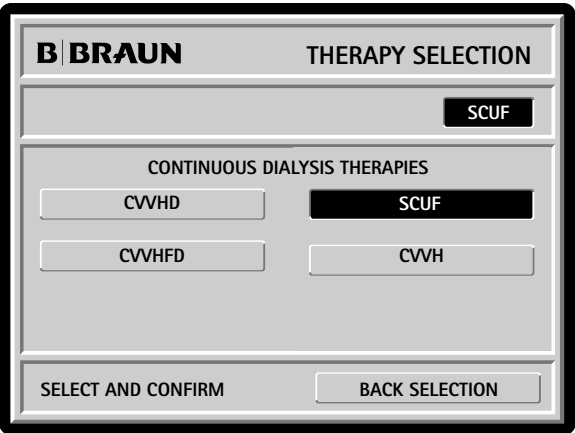
Select Continuous Therapy

Select SCUF

In Therapy Selection, after activating the appropriate therapy, a blinking inverse string appears at the supervisor position for a few seconds and the EQ key lights up.

If the user does not press the EQ key, the blinking string disappears (the light of EQ key goes out) and the machine remains in Therapy Selection status.

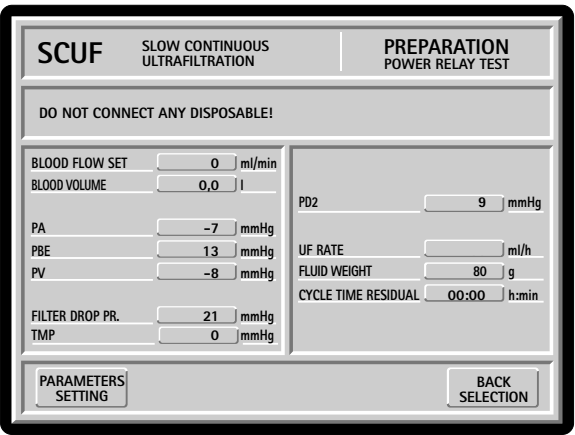
If the user presses the EQ key while the blinking string is on the Preparation phase will be started. The status line changes to PREPARATION.



4.1.3 Preparation

After the second step of Therapy Selection, the system displays the main screen of the PREPARATION phase, then starts the hardware test.

Follow the guideline at the display!

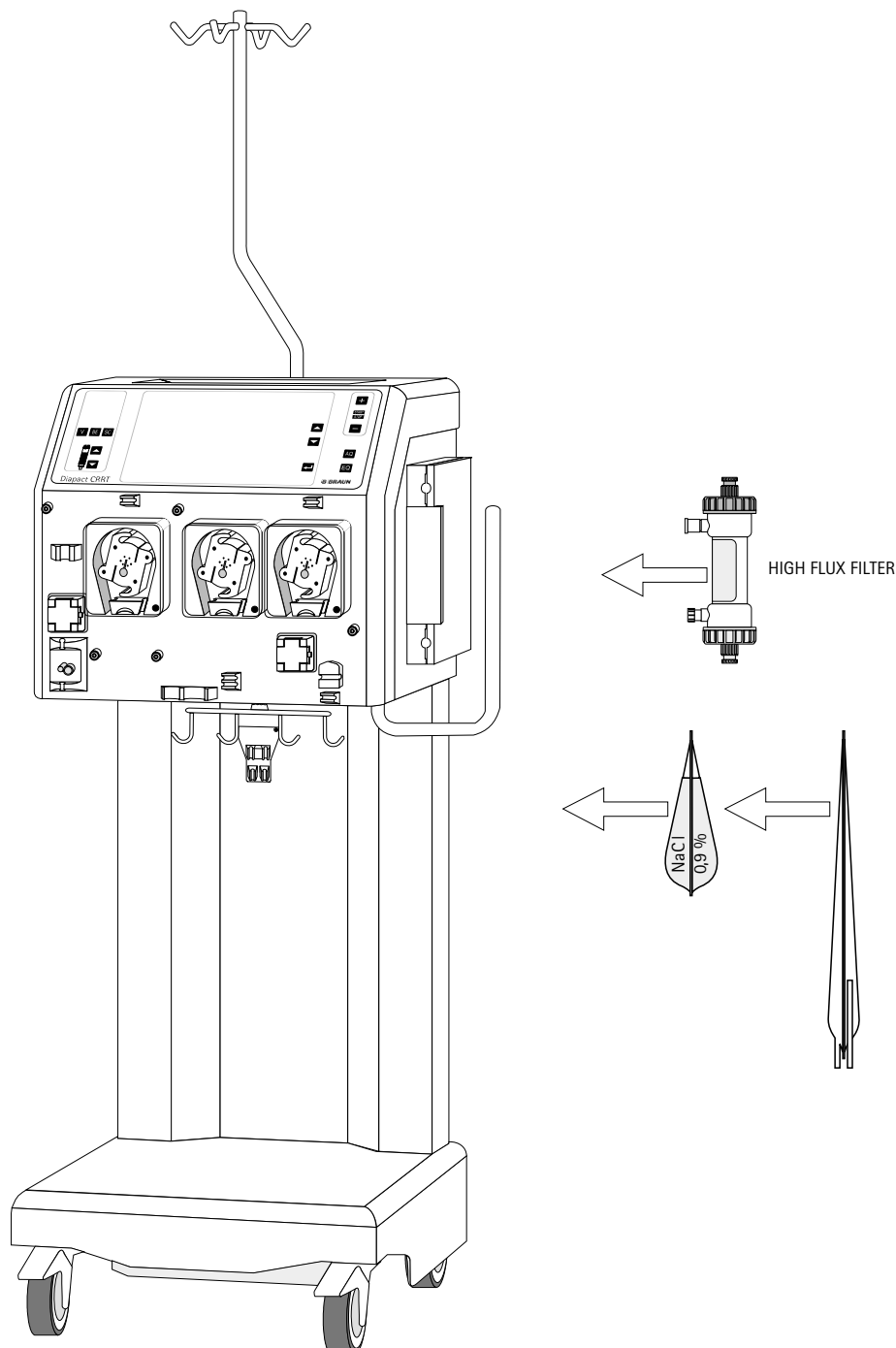


Bags and Filter Setting Up

Hook the following components to the holder of the weighing system:

- saline bag 2l
- UF collecting bag

Place the filter on its holder with arterial port (red) side down.

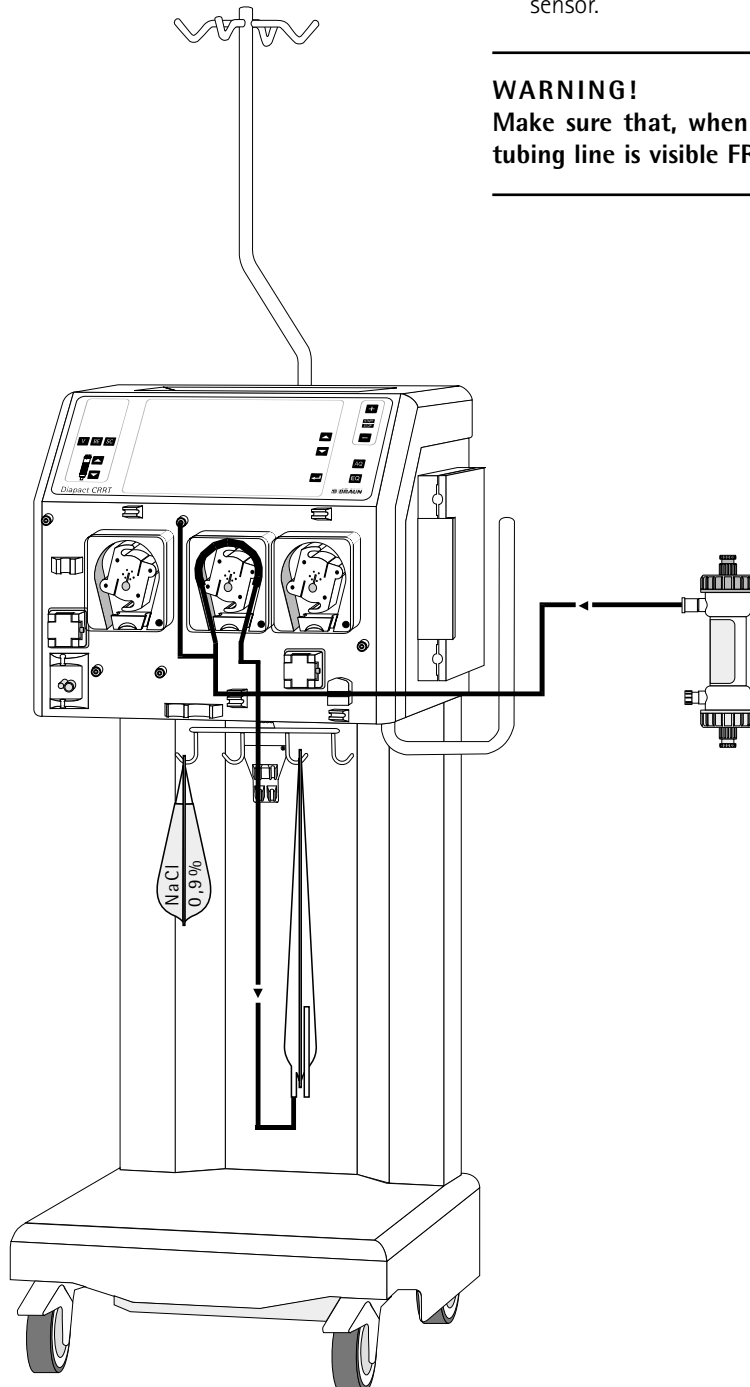


Ultrafiltration Line Setting Up (yellow)

1. Mount the pump segment on the ultrafiltration pump.
2. Connect the pre-pump transducer protector to PD2 pressure measurement connector.
3. Connect the line end adapter with red Luer-lock connector to the collecting bag and fix the line without stressing at the bagholder.
4. Connect the line end adapter with Hansen connector (or Luer-lock, according to the filter type) to the UF port beside the venous blood port of the filter.
5. Insert the line from the UF filter port into the Blood Leak sensor.

WARNING!

Make sure that, when present, the yellow stripe of the tubing line is visible FRONTALLY.



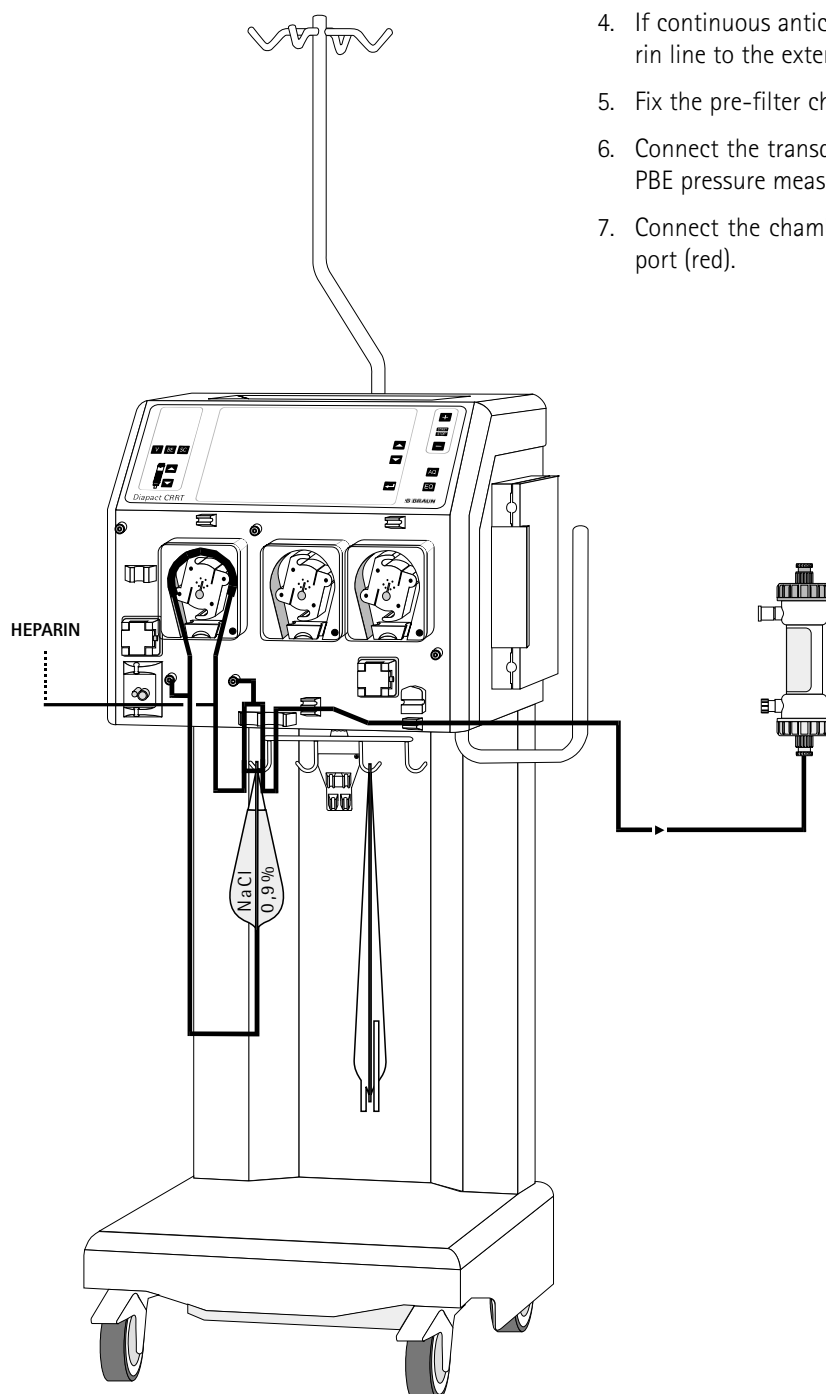
Arterial Line Setting Up (red)

1. Mount the pump segment on the blood pump.

WARNING!

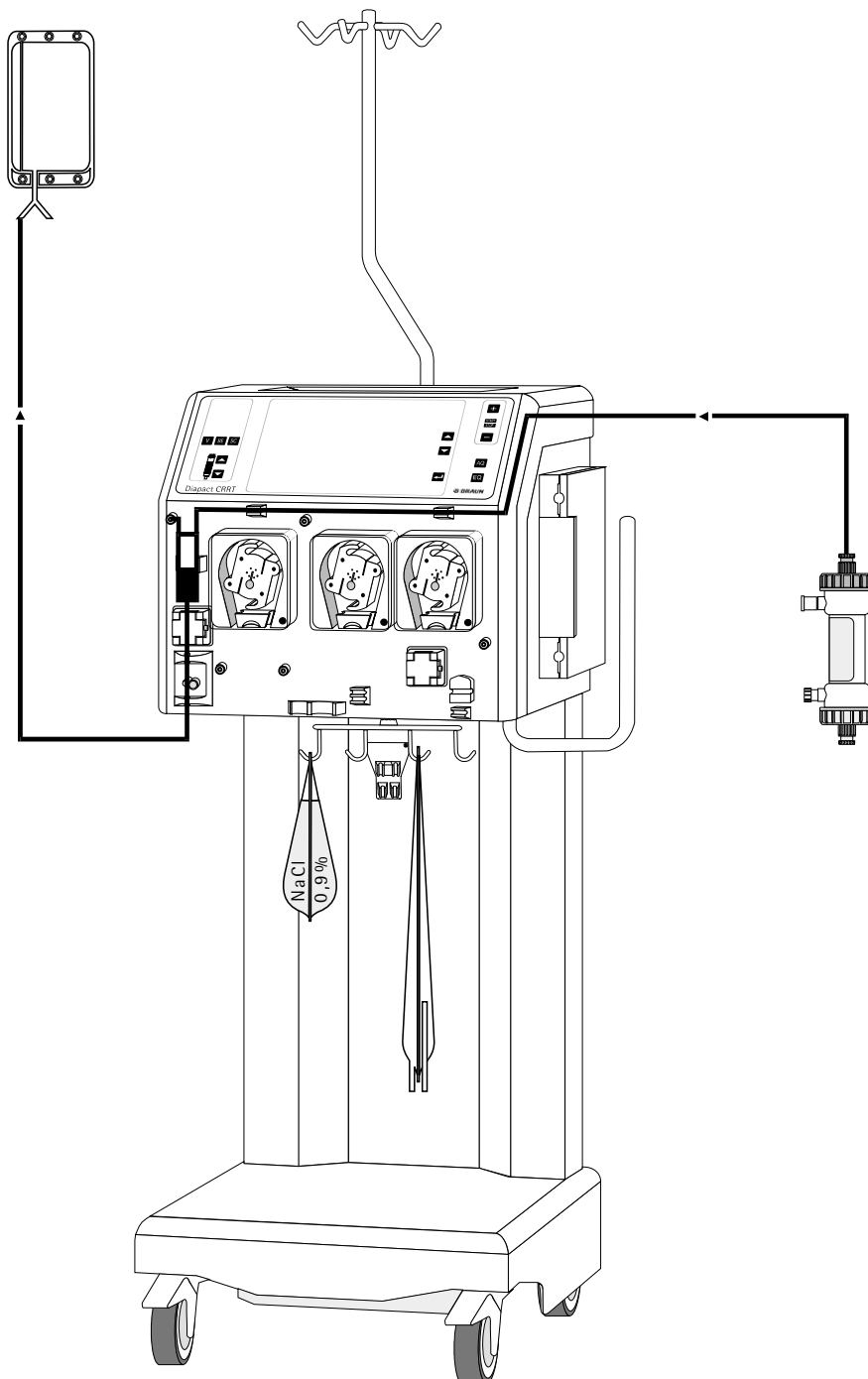
The pump segment shall be mounted clockwise! (follow directing arrows).

2. Connect the pre-pump transducer protector to PA pressure measurement connector.
3. Connect the tubing line end terminal with spike or luer-lock to the saline bag hanging on the weighing system.
4. If continuous anticoagulation is desired, connect the heparin line to the external pump and fill it manually.
5. Fix the pre-filter chamber to its holder.
6. Connect the transducer protector of the above chamber to PBE pressure measurement connector.
7. Connect the chamber outlet tubing line to the filter blood port (red).



Venous Line Setting Up (blue)

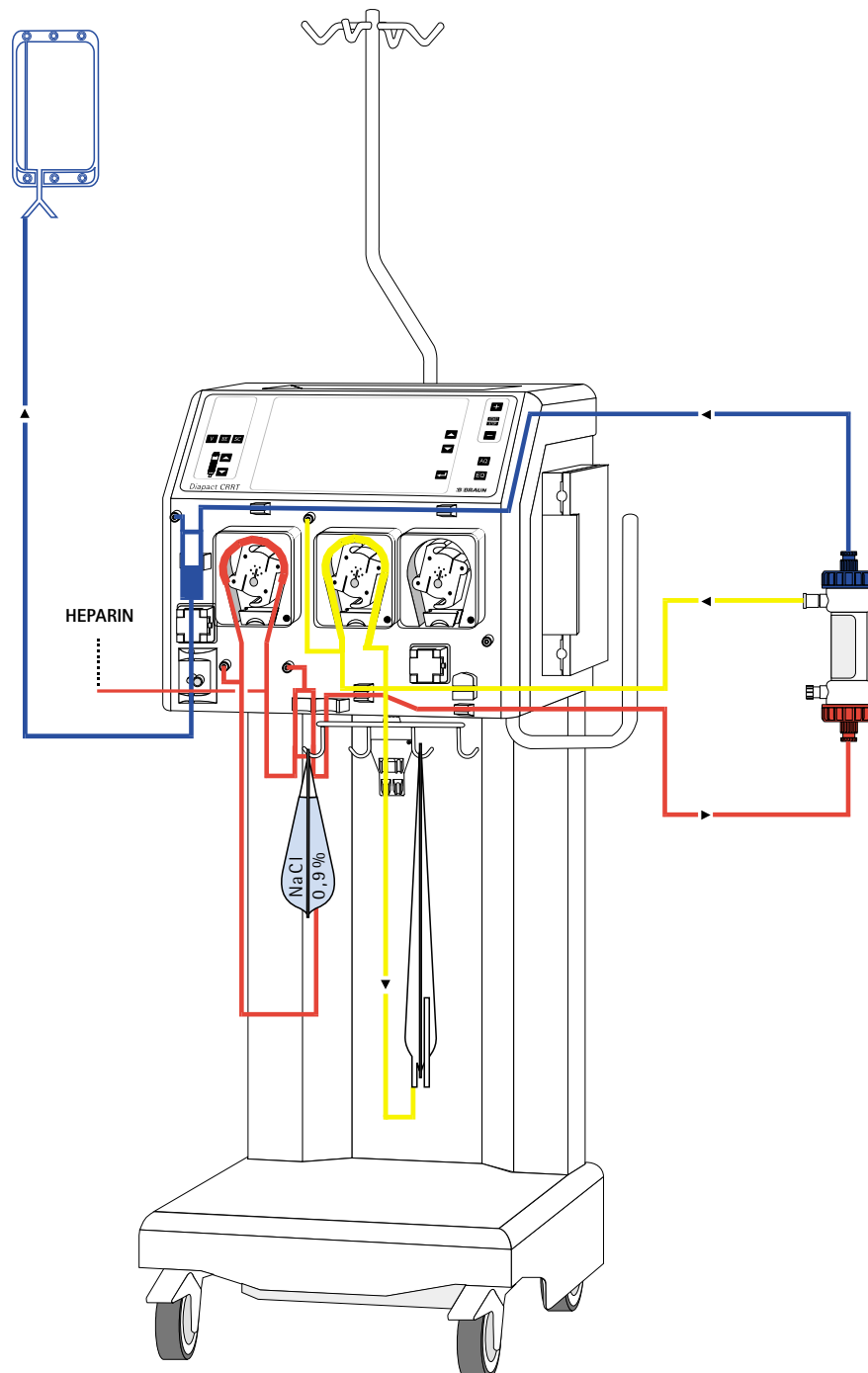
1. Fix the venous chamber to its holder and the tube below into the Safety Air Detector and the safety clamp underneath.
2. Mount the two tubing lines on top of the chamber as follows:
 - connect the short tubing with transducer protector to the PV pressure measurement connector
 - connect the long tubing to the filter blood port (blue)
3. Connect the venous line outlet to the rinsing solution collecting bag and hang the bag to the IV pole.

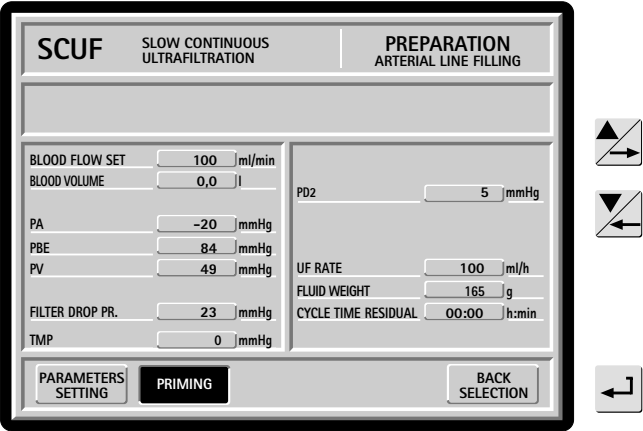


Set Up / Priming Overview

Once the tube mounting and connection have been completed, make sure that all the clamps are open.

Then, the priming/rinsing phase can be started.



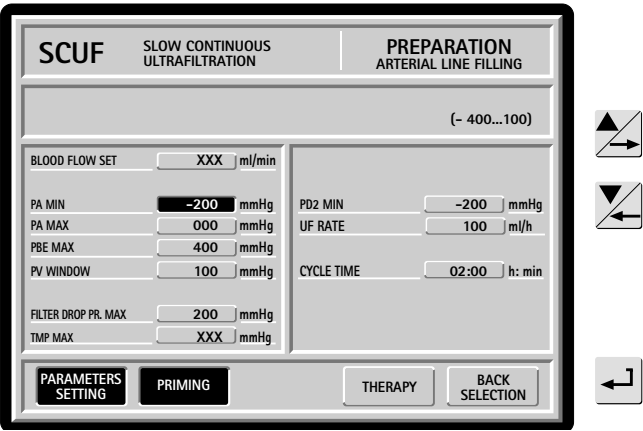


PRIMING/TEST

Once the disposable setting up is completed and the connections have been checked, activate the PRIMING function and then the blood pump key. The priming phase runs automatically.

Priming and self-test phases are described in the following table:

time (min : sek)	blood pump (ml/min)	UF pump (ml/h)	Line filling Chamber level Rinsing	Self-tests
0 : 00	100	100	Blood line filling Prefilter chamber level	Load cell test Arterial pressure test
2 : 40	30 ... 110	2500 ... 6000	UF line filling	UF pump test
3 : 40	110	6000		
4 : 20	200	0	venous chamber level	
4 : 30	100/50/0	0		Venous pressure test Disposable leakage test
5 : 00	0	0		Level adjustment test
5 : 10	200	6000	Rinsing	
6 : 10			End of priming/rinsing	

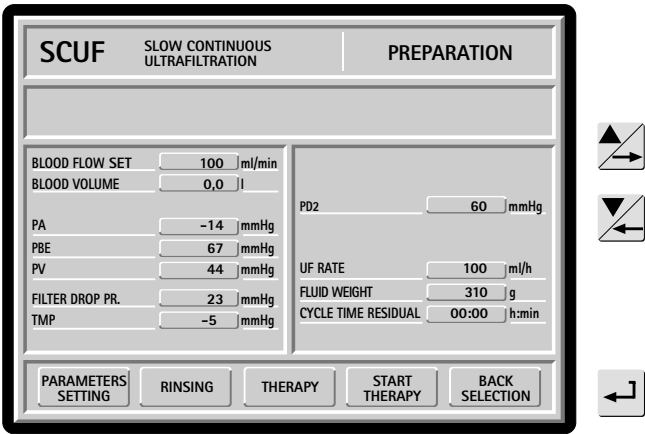


PARAMETER SETTING

During the Priming phase the operator can set the parameter values specific for the SCUF therapy by activating the PARAMETER SETTING function. The screen displays only the parameters that can be set.

The user can therefore set the followings:

Parameter	Default	Min	Max	Steps	Unit
Blood Flow	50	10	500	10	ml/min
PA min.	-150	-400	100	10	mmHg
PA max.	100	-200	200	10	mmHg
PBE max.	400	0	500	10	mmHg
PV window	100	80	160	10	mmHg
filter drop pressure (PFD)	200	100	350	10	mmHg
TMP max.	450	300	600	10	mmHg
	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-
PD2 min.	-200	-250	250	10	mmHg
UF Rate	100	0	1000	10...50	ml/h
	-	-	-	-	-
	-	-	-	-	-
Cycle time	00 :00	00 :10	12 :00	0 :05	h : min



When the Preparation phase is over, the system gives out an acoustic signal and displays START THERAPY function at the bottom line. If necessary, the operator can choose to continue the rinsing by pressing RINSING.

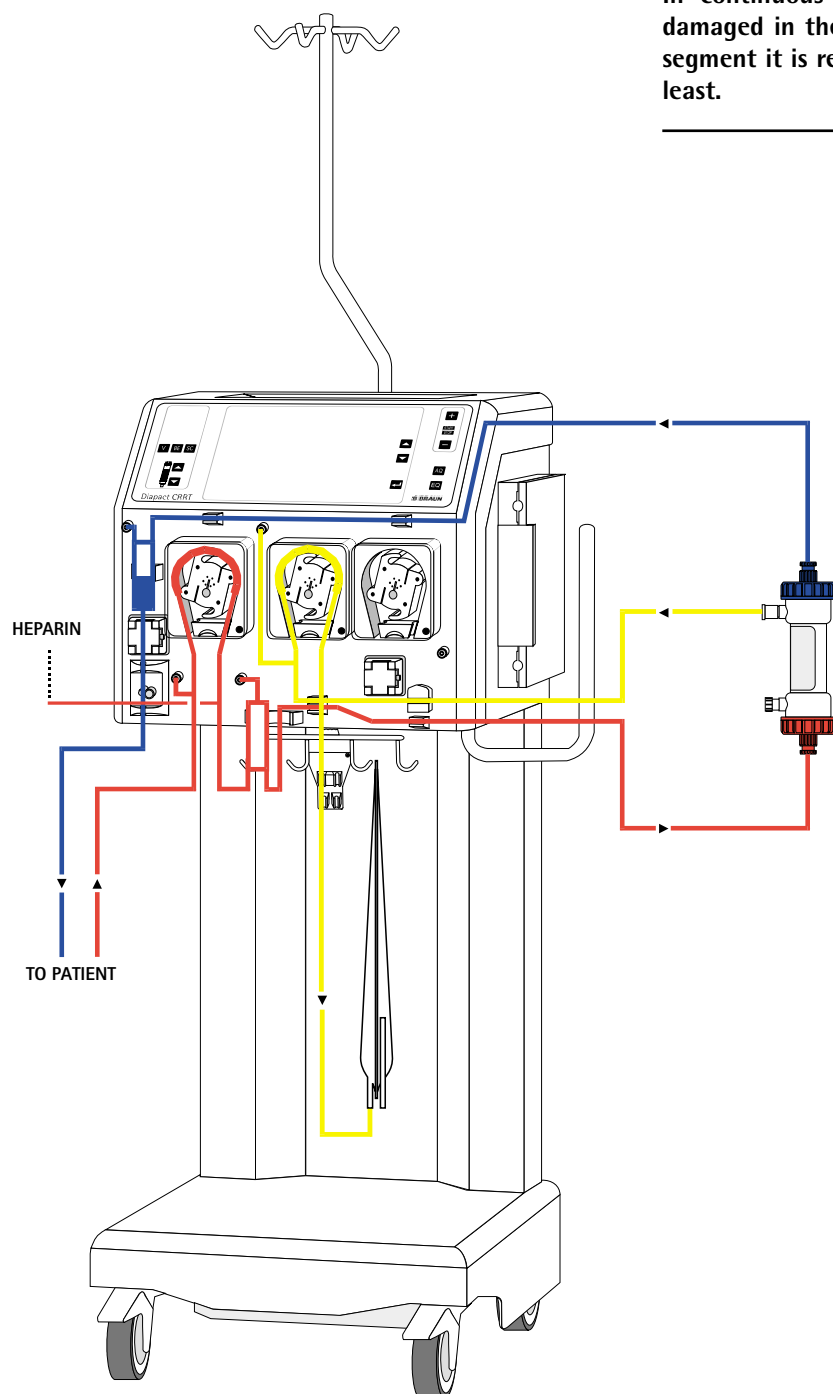
Treatment Overview

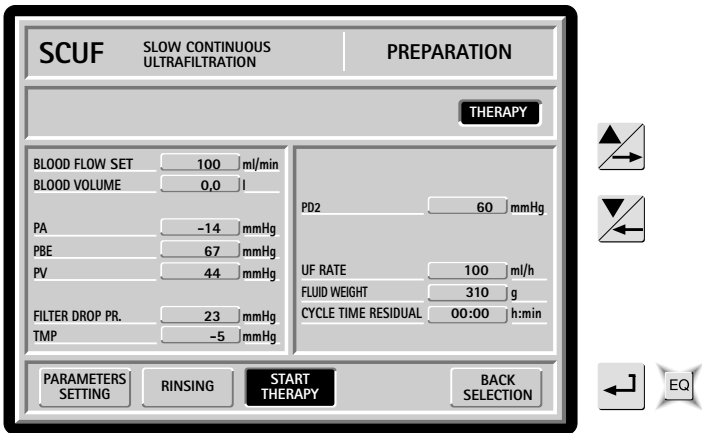
Once the Priming phase is over and the self-tests have been completed, the system can be connected to the patient and the therapy started. Follow the guideline at display.

The disposable configuration shall be according to the scheme below.

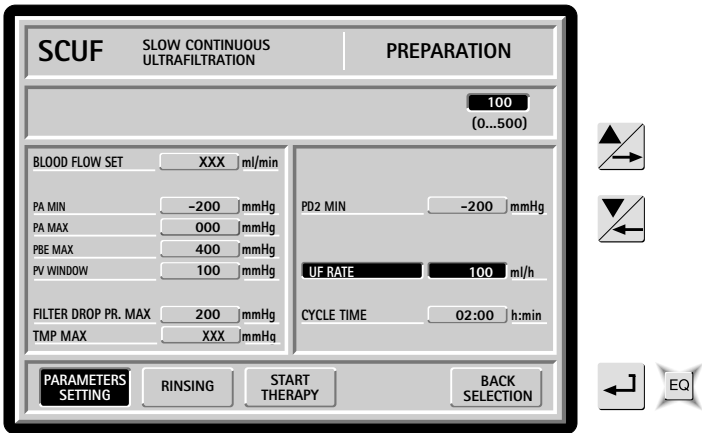
WARNING!

In continuous therapies the pump segment could be damaged in the time. To avoid the risk of broken pump segment it is recommended to replace the tubing line at least.



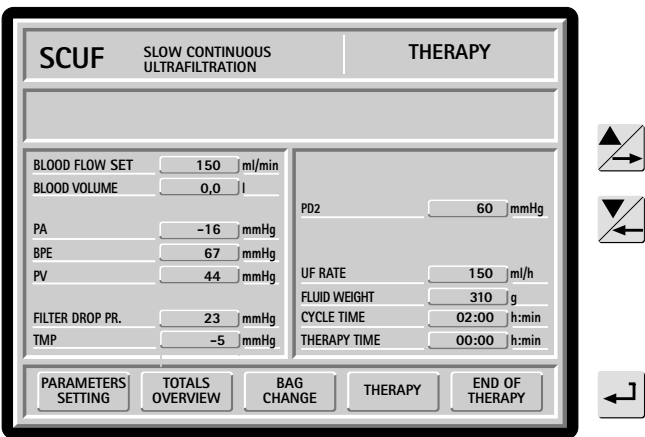


In order to switch from PREPARATION to THERAPY, the operator must select START THERAPY, then press the EQ key while the string THERAPY is blinking at the supervisor position (safety procedure).



Then the operator must confirm the Weight Loss preset value (safety data) only in case that this parameter has neither been changed nor confirmed during PARAMETERS SETTING.

The value displayed at the Supervisor area must coincide with the set value.



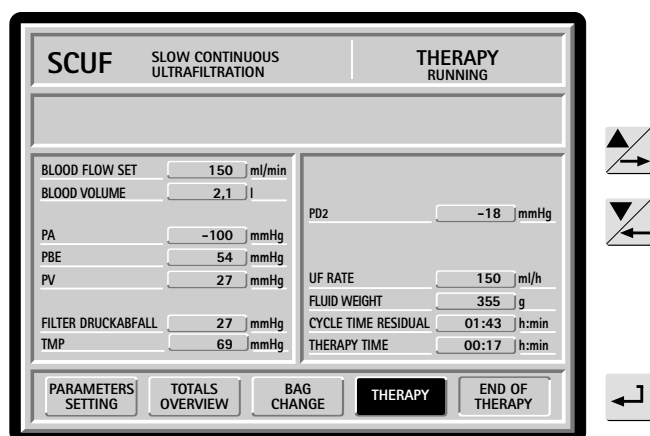
4.1.4 Therapy

STAND-BY

- Diapact® CRRT is now in THERAPY STAND-BY status, ready for the next step: the connection to the patient. The blood pump runs with rinsing solution at 50 ml/min.

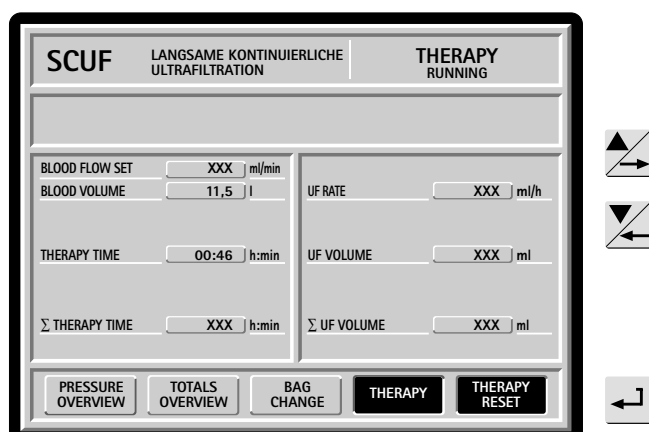
CONNECTING THE PATIENT

1. Connect the arterial line to the patient's catheter or arterial fistula needle.
2. Switch on the blood pump and set the flow rate (50-60 ml/min.) by using + and - push-buttons.
3. Check that the withdrawal pressure value (Arterial Pressure - PA) is within the range.
4. When the venous line is ready to be connected to the catheter or to the fistula needle, stop the blood pump and make the connection.
5. Switch on the blood pump again and then slowly adjust the blood flow to the right value, according to the patient's condition.



RUNNING

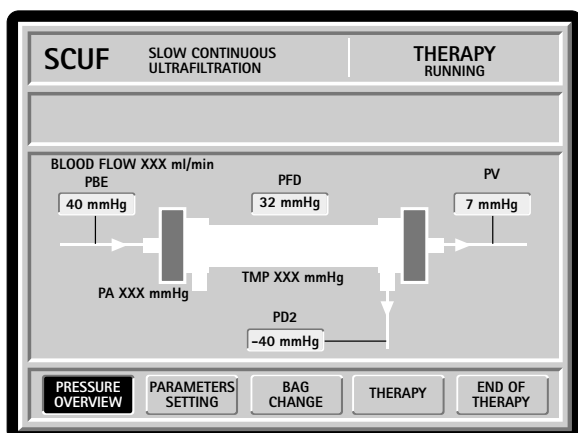
- After the blood has been circulating for 2/3 min. and no alarms have occurred, the therapy may be started by activating the THERAPY function.
- **Now the therapy is running and the parameter overview is displayed.**



TOTAL OVERVIEW

The TOTALS OVERVIEW function displays the actual total values of some parameters since the beginning of the therapy.

If necessary, "Therapy Time" and UF Rate can be reset by striking THERAPY RESET button.



PRESSURE OVERVIEW

The PRESSURE OVERVIEW function can be activated by means of the function selection at the bottom line.

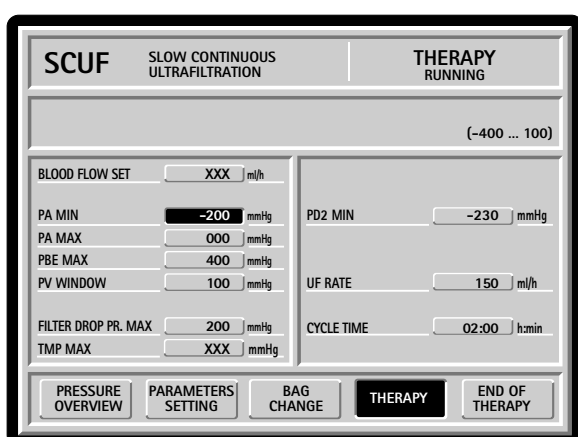
- Select TOTAL OVERVIEW; now the PRESSURE OVERVIEW function is displayed in the function area.
- Select PRESSURE OVERVIEW.

Pressure condition in both blood and filtrate compartments of the hemofilter are displayed.

In this phase, it is important to control the pressure drop value.

PARAMETER SETTING

The PARAMETERS SETTING function can be selected at any time during Therapy Running. Therefore, the values can be changed as in the Preparation phase.



ALARM CONDITION

If an alarm occurs, the therapy stops. The blood pump stops also if the alarm involves the extracorporeal circulation. The system warns the operator by means of an acoustic signal, a message displayed on the video explaining the kind of alarm and the lighting on of the AQ button.

ALARM REMOVAL

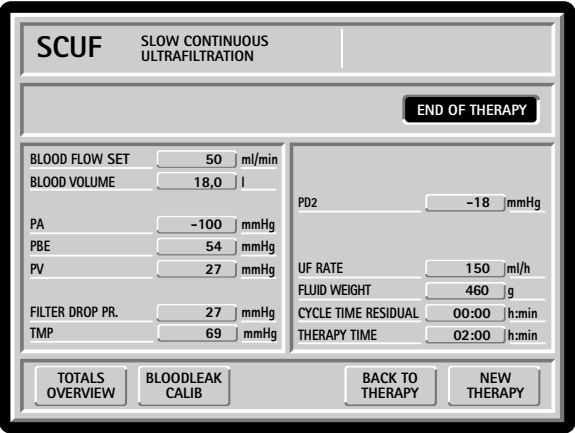
The acoustic signal can be stopped by pushing AQ button once. When the cause of the alarm has been detected and

When the preset cycle time is over, a new cycle can be started after replacing the filled bag.

No parameter modifications are required.

BAG CHANGE

For a bag change please activate the function "BAG CHANGE". The bags then can be changed without alarm giving and at stopped balancing pumps. After finishing the change of the bag please activate again "THERAPY". The change bag function is automatically deactivated.



END OF THERAPY

The END OF THERAPY function can be selected at the bottom line at any time or at the end of each cycle.

The operator must follow the safety procedure.

As soon as the END OF THERAPY phase is activated, the Ultra-filtration pump does not operate, whereas the Blood pump runs at reduced speed (50 ml/min.). If necessary, the operator can return to the therapy by selecting BACK TO THERAPY.

DISCONNECTING THE PATIENT

The operator can disconnect the withdrawal arterial line from the patient and connect it to the saline bag (usual amount). Once the extracorporeal blood volume has been returned to the patient, the operator can switch the blood pump off and then disconnect the venous line from the patient.

DISCONNECTING WITH AIR

WARNING!

The operator is reminded of the hazards involved in disconnecting with air.

When the necessary amount of saline solution has been drawn in, stop the supply.

The fluid level in the venous chamber and in SAD sensor lowers till the alarm is activated. In this condition the SAD EXCLUSION function is activated.

SAD EXCLUSION

The SAD (Safety Air Detecto) can be excluded to reinfuse the residual volume of blood. A safe procedure must be carefully followed.

In order to activate the return of the residual blood volume, it is necessary to acknowledge the alarm "Air in blood return line" and start the blood pump with START command.

When all the procedures for the disconnection of the patient are over, all the disposables can be removed from the unit. Then it will be possible to select a new therapy or switch the unit off.

IMPORTANT!

All materials, disposables and fluids removed from the unit must be disposed of in accordance with local regulation.

4.2.1 Disposable Kit Setting Up

The disposable kit components must be installed and connected following the sequence described in the pictures of the next pages.

N.B. The lines are colour-coded.

The operator is asked to install and connect the disposable components

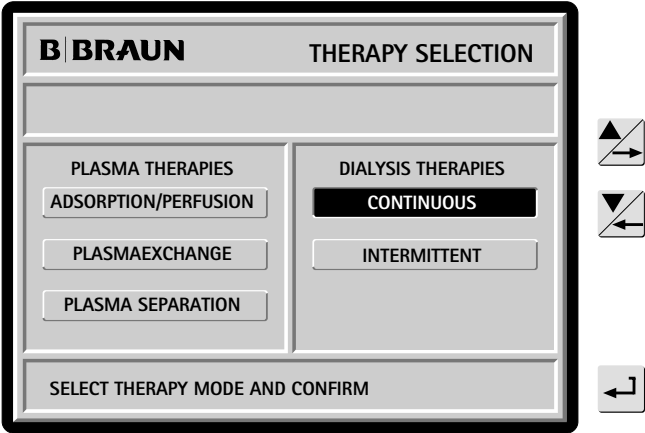
- 1. bags and filter (hemofilter)**
- 2. arterial line (red)**
- 3. venous line (blue)**
- 4. ultrafiltration line (yellow)**
- 5. substitution line (green)**

The setting up procedure can be started only after the unit has been switched on and the following controls have been performed:

- software CRC
- characters on the display
- empty load cell value (see General Operations, chp. 3)

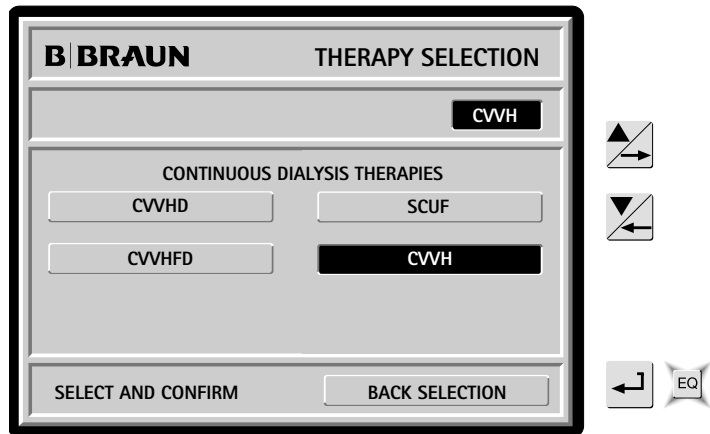
SWITCHING ON

Make sure no bags are hooked to the holder of the weighing system. Answer the questions displayed on the screen by pushing EQ push-button. If the characters and the load cell calibration are OK, the therapy selection menu is displayed (see chp. 3.2), then follow the instructions on the screen.



4.2.2 Therapy Selection

Select CONTINUOUS dialysis therapy

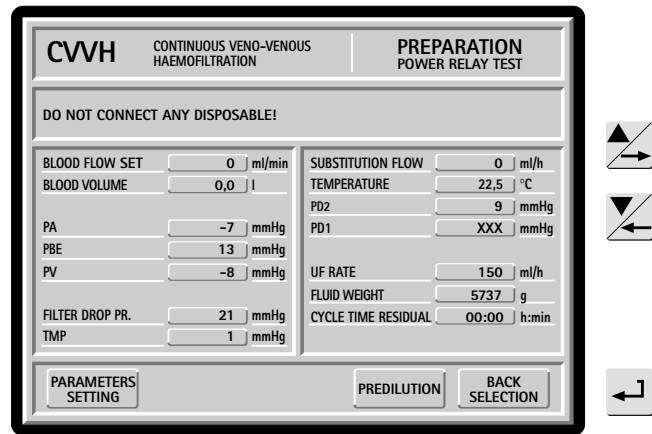


Select CVVHD

In Therapy Selection, after activating the appropriate therapy, a blinking inverse string appears at the supervisor position for a few seconds and the EQ key lights up.

If the user does not press the EQ key, the blinking string disappears (the light of EQ key goes out) and the machine remains in Therapy Selection status.

If the user presses the EQ key while the blinking string is on the Preparation phase will be started. The status line changes to PREPARATION.



4.2.3 Preparation

After the second step of Therapy Selection, the system displays the main screen of the PREPARATION phase, then starts the hardware test.

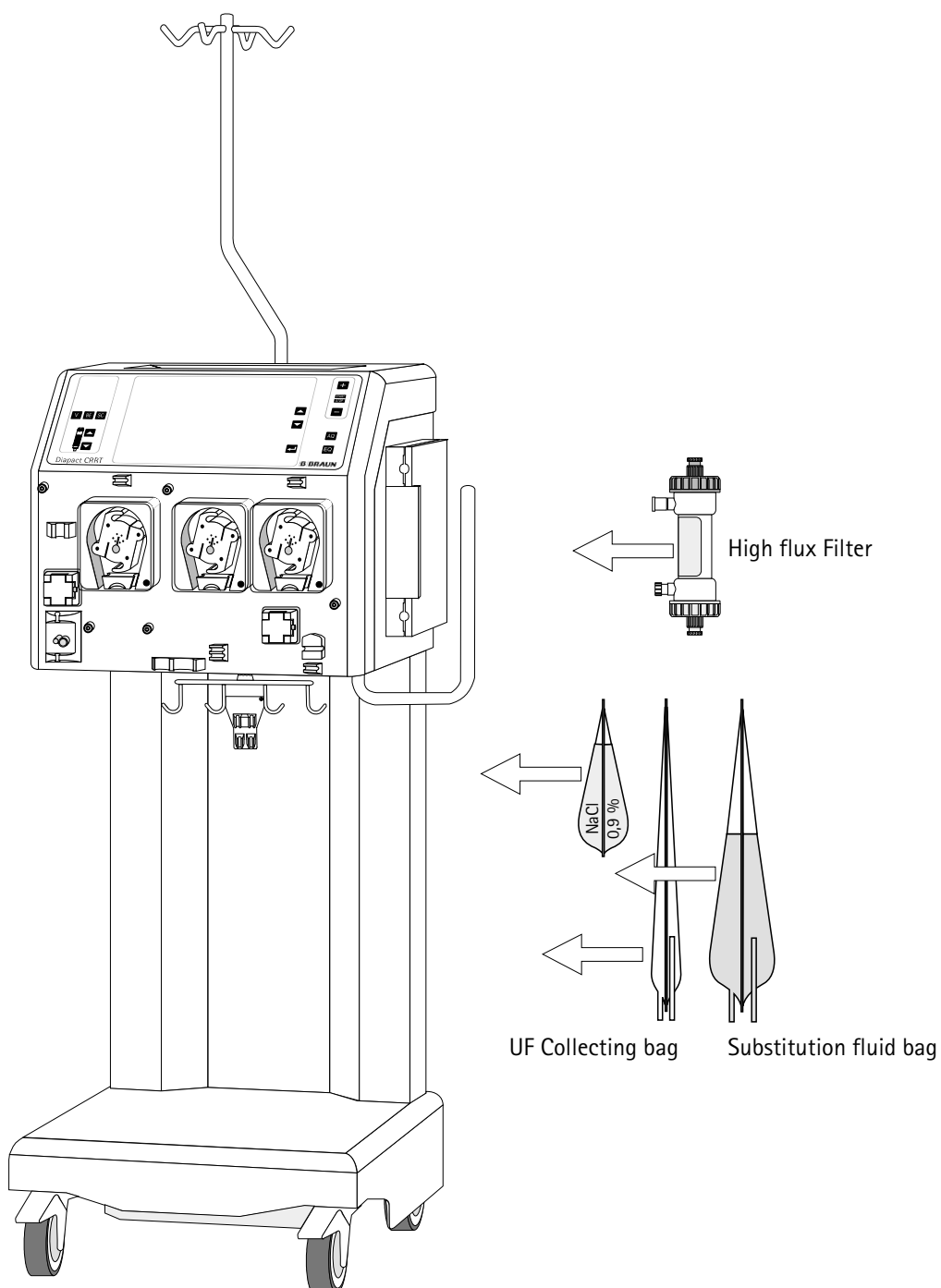
Follow the guideline at display!

Bags and Filter Setting Up

Hook the following components to the holder of the weighing system:

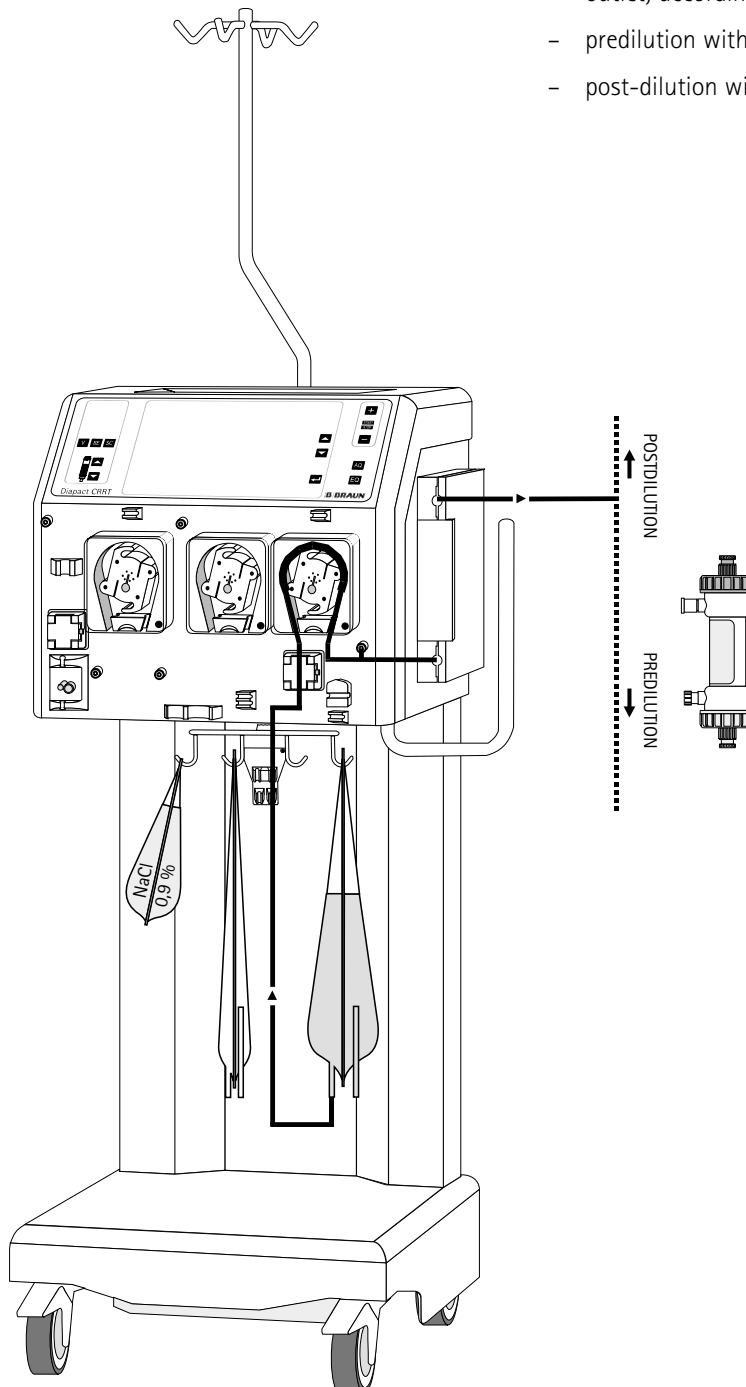
- saline bag 2l
- UF-collecting bag
- substitution fluid bag

Place the filter on its holder with arterial port (red) side down and venous port (blue) side up.



Substitution Line Setting Up (green)

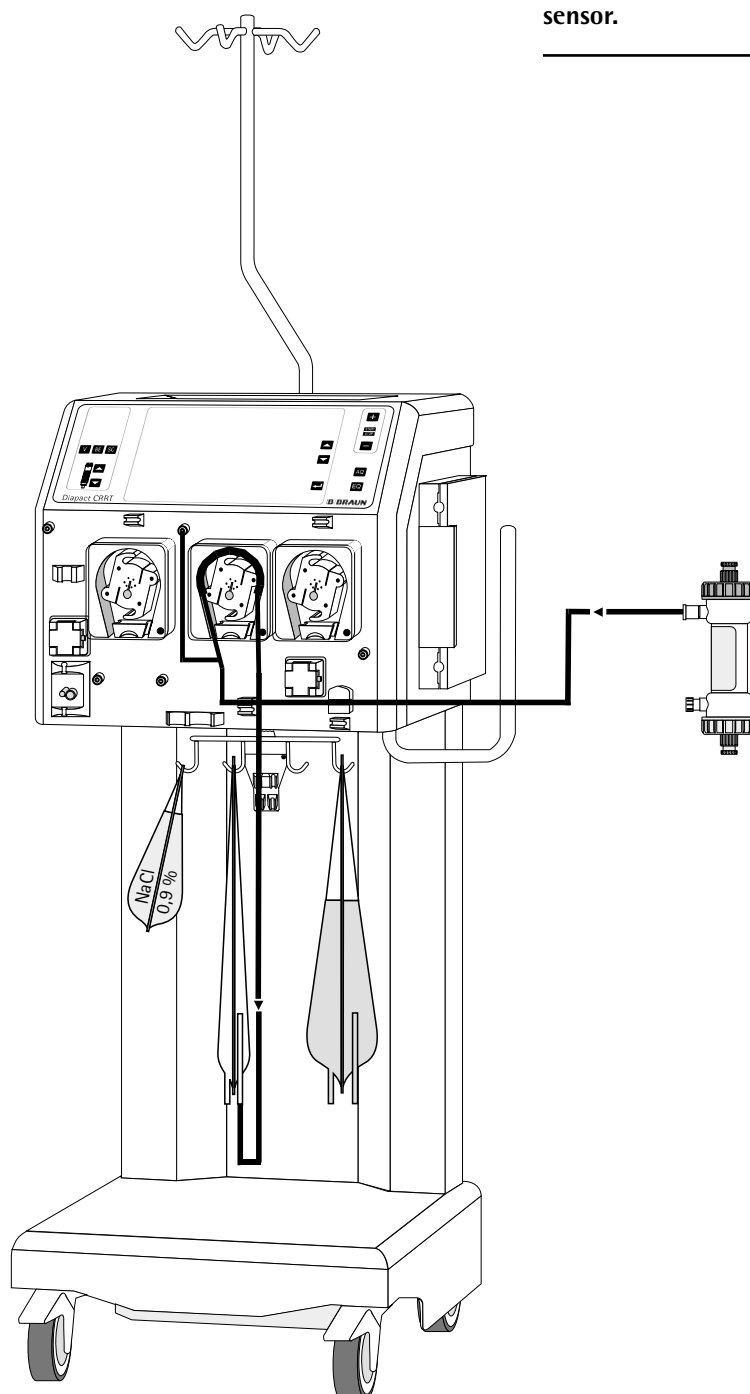
1. Mount the pump segment on the substitution pump.
2. Insert the pump inlet tube into the Air Detector below .
3. Connect the pre-pump end adapter to the saline bag and fix the line without stressing at the bag holder.
4. Connect the terminal with transducer protector to PD1 pressure measurement connector.
5. Insert the warming bag into the plate warmer, then close carefully to get the lock system to the right position.
6. Connect the substitution line end adapter (plate warmer outlet) according to CVH therapy mode:
 - predilution with arterial line
 - post-dilution with venous line.



Ultrafiltration Line Setting Up (yellow)

1. Mount the pump segment on the ultrafiltration pump.
2. Connect the pre-pump transducer protector to PD2 pressure measurement connector.
3. Connect the line end adapter with red Luer-lock connector to the collecting bag.
4. Connect the line end adapter with Hansen connector (or Luer-lock, according to the filter type) to the UF port beside the venous blood port of the filter.

Insert the line from the UF filter port into the Blood Leak sensor.



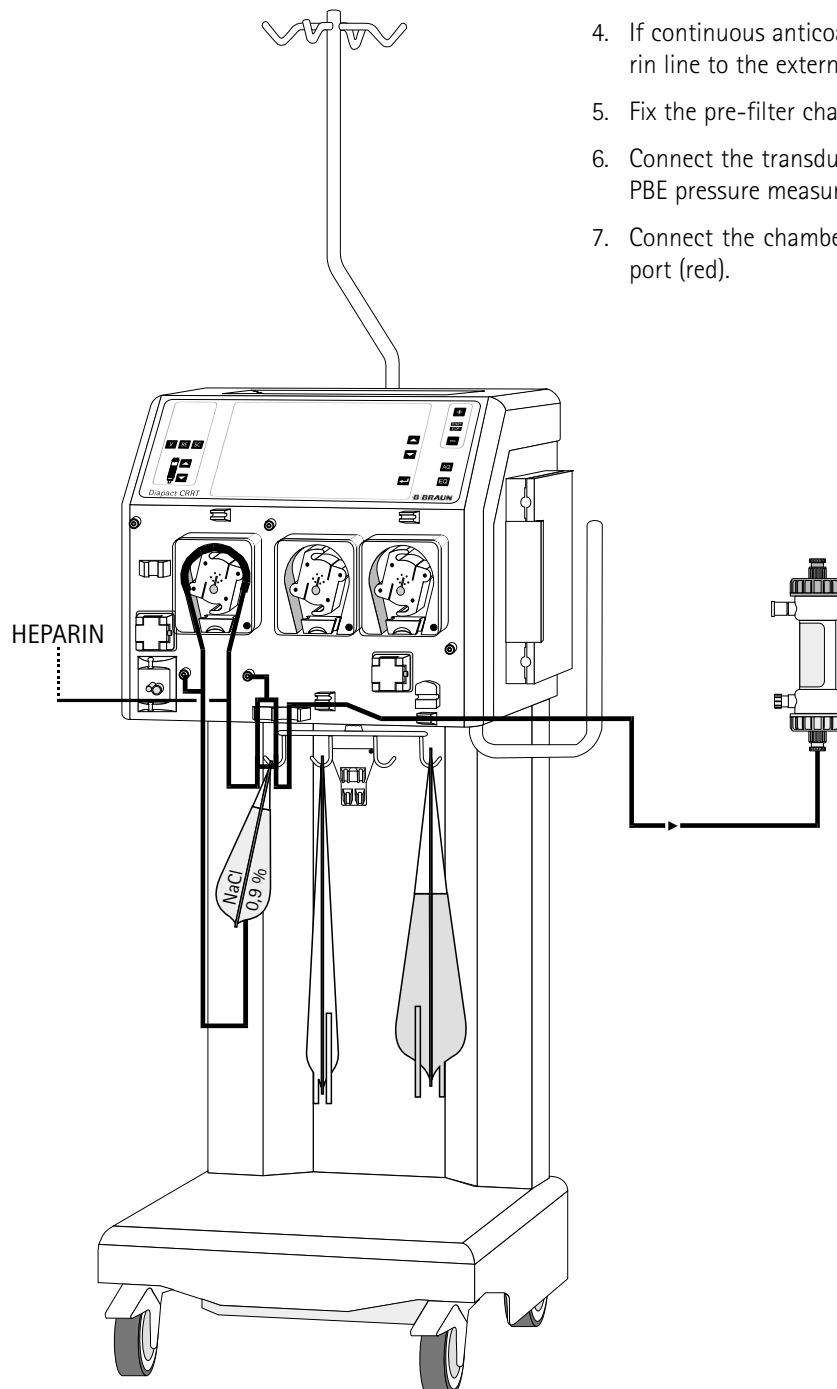
Arterial Line Setting Up (red)

1. Mount the pump segment on the blood pump.

WARNING!

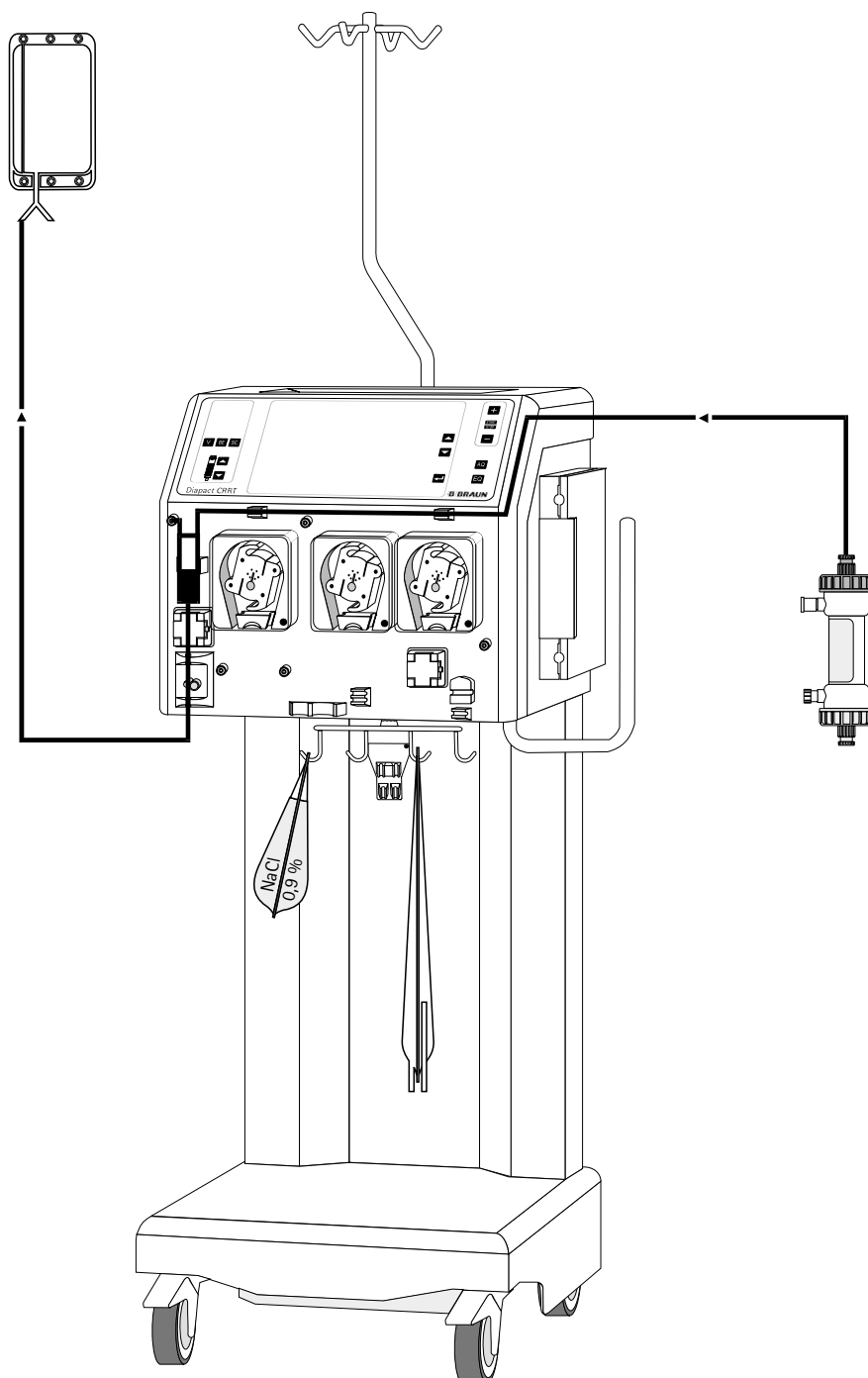
The pump segment shall be mounted clockwise! (follow directing arrows).

2. Connect the pre-pump transducer protector to PA pressure measurement connector.
3. Connect the tubing line end with spike or luer-lock to one of the saline bags hanging on the weighing system.
4. If continuous anticoagulation is desired, connect the heparin line to the external pump and fill it manually.
5. Fix the pre-filter chamber to its holder.
6. Connect the transducer protector of the above chamber to PBE pressure measurement connector.
7. Connect the chamber outlet tubing line to the filter blood port (red).



Venous Line Setting Up (blue)

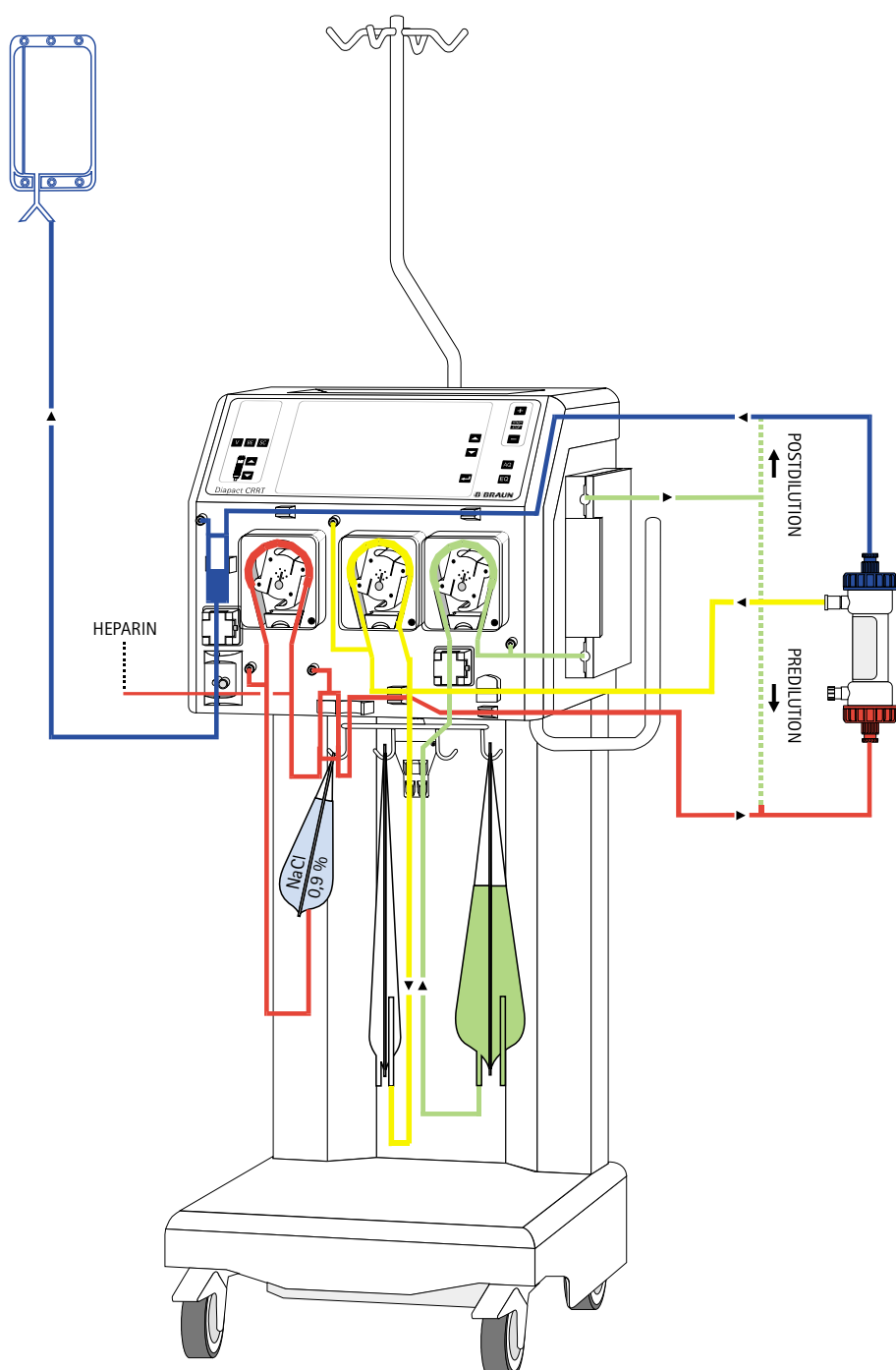
1. Fix the venous chamber to its holder and the tube below into the Safety Air Detector and the safety clamp underneath.
2. Mount the two tubing lines on top of the chamber as follows:
 - connect the short tubing with transducer protector to the PV pressure measurement connector.
 - connect the long tubing to the filter blood port (blue)
3. Connect the venous line outlet to the rinsing solution collecting bag and hang the bag to the IV pole.

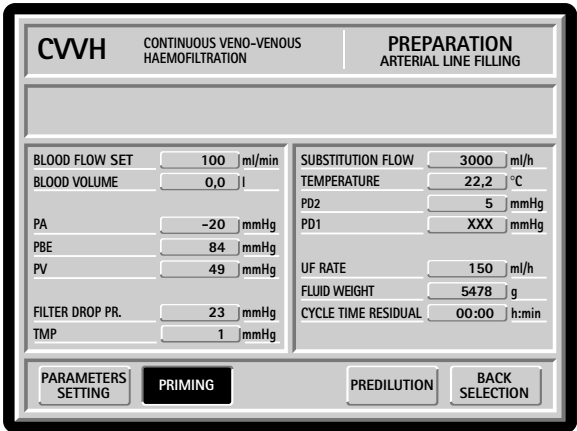


Set Up / Priming Overview

Once the tube mounting and connection have been completed, make sure that all the clamps are open.

Then, the Priming-Rinsing phase can be started.





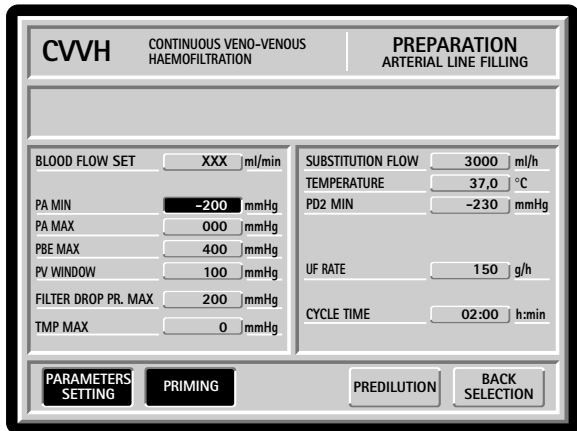
PRIMING/TEST

Once the disposable setting up is completed and the connections have been checked, activate the PRIMING function and then the START-STOP blood pump key.

Priming and self-test phases are described in the table below:

Priming and selftest phases are described in the following table:

time (min : sek)	blood pump (ml/min)	UF pump (ml/h)	Substit. pump (ml/h)	Line filling Chamber level Rinsing	Self-tests
0 : 00	100	0	0	Blood line filling Prefilter chamber level	Load cell test Arterial pressure test
2 : 40	30	0	12000	Substitutions and UF line filling Venous chamber level	Air detector test
2 : 50	30	0	12000		Substitution pump test
3 : 30	0/30	0	0/12000		Heater test
4 : 40	60...220	2500...12000	0		UF pump test
5 : 10	220	12000			
6 : 00	100/50/0	0	0		Disposable leakage test Venous pressure test
7 : 00	0	0	0		Level adjustment test
7 : 10	200	12000	12000	Rinsing	
8 : 10				End of priming/rinsing	

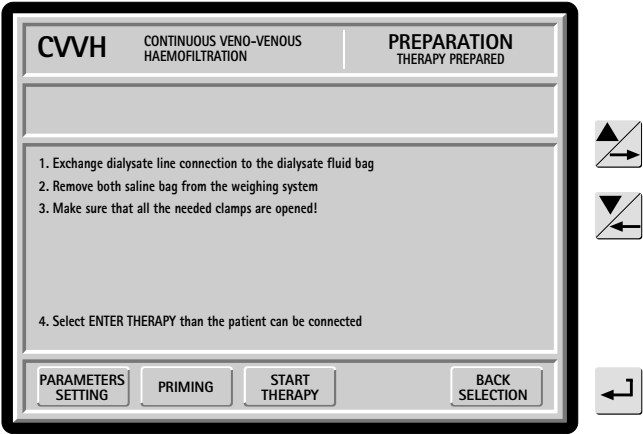


PARAMETER SETTING

During the Priming phase the operator can set the parameter values specific for CWH therapy by activating the PARAMETER SETTING function. The screen displays only the parameters that can be set.

The user can therefore set the following:

Parameter	Default	Min	Max	Steps	Unit
Blood flow	50	10	500	10	ml/min
PA min.	-200	-400	80	10	mmHg
PA max.	80	PA Min.	100	10	mmHg
PBE max.	400	0	500	10	mmHg
PV window	100	80	160	10	mmHg
filter drop pressure max	200	100	350	10	mmHg
	-	-	-	-	-
Substitutionflow	600	300	6000	100	ml/h
	-	-	-	-	-
temperature	37	30	39	0.1	°C
PD2 Min	-200	-250	250	10	mmHg
TMP Max	450	300	600	10	mmHg
UF Rate	100	0	1000	10...50	ml/h
	-	-	-	-	-
Cycle time	00 : 00	00 : 10	12 : 00	0 : 05	h : min



When the Preparation phase is over, the system gives out an acoustic signal and displays START THERAPY function at the bottom line. If necessary, the operator can choose to continue rinsing by pressing RINSING.

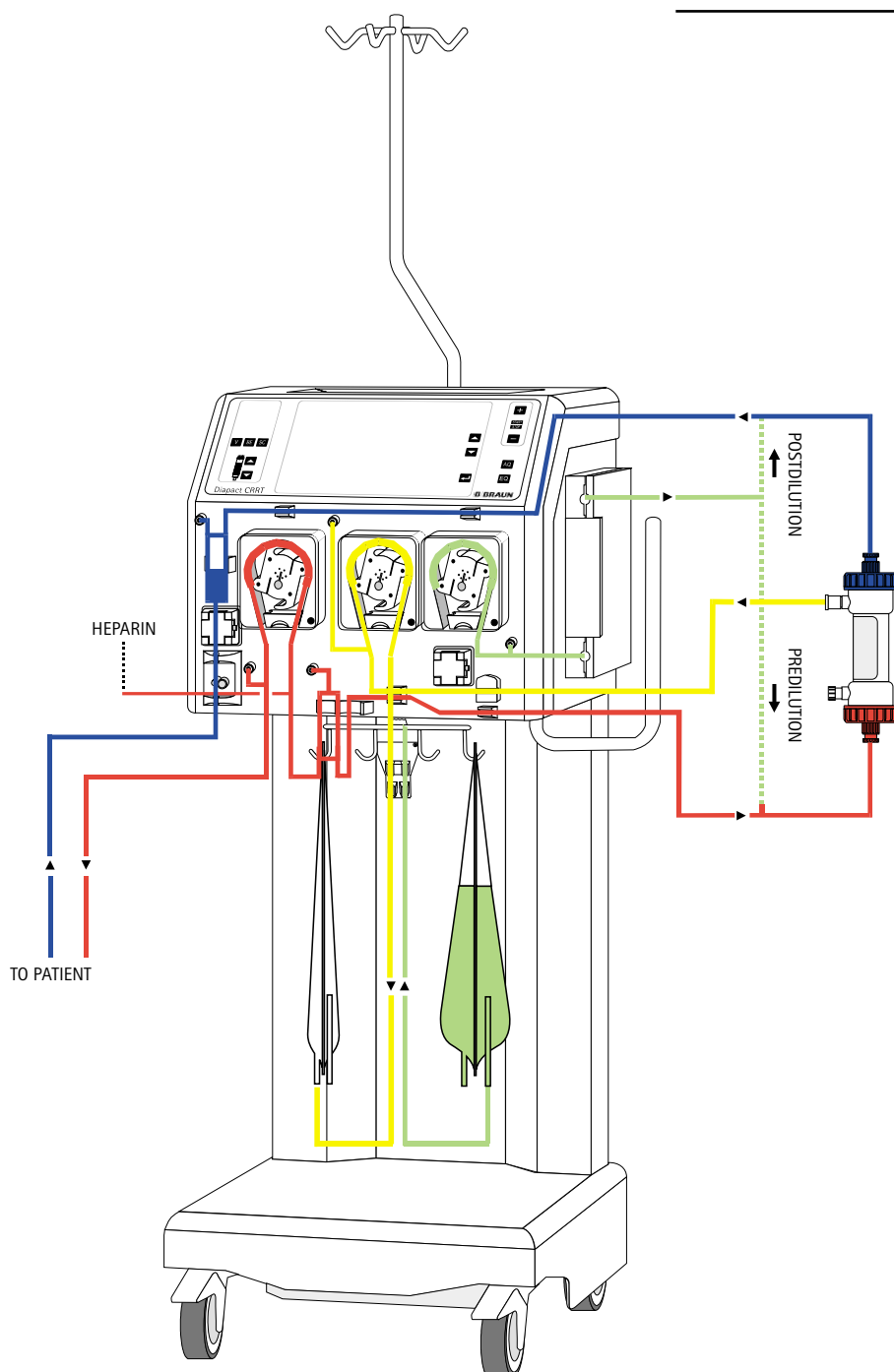
Treatment Overview

Once the Priming phase is over and the self-tests have been completed, the system can be connected to the patient and the therapy started.

The disposable configuration shall be according to the scheme below.

WARNING!

In continuous therapies the pump segment could be damaged in the time. To avoid the risk of broken pump segment it is recommended to replace the tubing line at least every 72 hours.



CVVH CONTINUOUS VENO-VENOUS HAEMOFILTRATION PREPARATION

THERAPY

BLOOD FLOW SET	100 ml/min	SUBSTITUTION FLOW	3000 ml/h
BLOOD VOLUME	0,0 l	TEMPERATURE	22,2 °C
PA	-14 mmHg	PD2	60 mmHg
PBE	67 mmHg	UF VOLUME	0 ml
PV	44 mmHg	UF RATE	150 ml/h
FILTER DROP PR.	23 mmHg	FLUID WEIGHT	5405 g
TMP	-5 mmHg	CYCLE TIME RESIDUAL	00:00 h:min

PARAMETERS SETTING RINSING PREDILUTION **START THERAPY** BACK SELECTION



In order to switch from PREPARATION to THERAPY, the operator must select START THERAPY, then press the EQ key while the string THERAPY is blinking at the supervisor position (safety procedure).

Then the operator must confirm the UF Rate and Substitution Flow preset values (safety data), if these parameters have neither been changed nor confirmed during PARAMETER SETTING procedure.

The value of each parameter displayed at the Supervisor area must coincide with the set values.

CVVH CONTINUOUS VENO-VENOUS HAEMOFILTRATION PREPARATION

150
(50 ... 1000)

BLOOD FLOW SET	0 ml/min	SUBSTITUTION	3000 ml/h
PA MIN	-200 mmHg	TEMPERATURE	37,0 °C
PA MAX	000 mmHg	PD2 MIN	-200 mmHg
PBE MAX	400 mmHg	TMP MAX	XXX mmHg
PV WINDOW	100 mmHg	UF RATE	150 g/h
FILTER DROP PR. MAX	200 mmHg	CYCLE TIME	02:00 h:min

PARAMETERS SETTING RINSING PREDILUTION **START THERAPY** BACK SELECTION



4.2.4 Therapy

STAND-BY

- Diapact® CRRT is now in THERAPY STAND-BY status, ready for the next step: the connection to the patient. The blood pump runs with rinsing solution at 50 ml/min.

CVVH CONTINUOUS VENO-VENOUS HAEMOFILTRATION THERAPY

BLOOD FLOW SET	50 ml/min	SUBSTITUTION FLOW	3000 ml/h
BLOOD VOLUME	0,0 l	TEMPERATURE	22,2 °C
PA	-16 mmHg	PD2	60 mmHg
PBE	67 mmHg	UF VOLUME	0 ml
PV	44 mmHg	UF RATE	150 ml/h
FILTER DROP PR.	23 mmHg	FLUID WEIGHT	5405 g
TMP	-5 mmHg	CYCLE TIME RESIDUAL	02:00 h:min
		THERAPY TIME	00:00 h:min

PARAMETERS SETTING **TOTALS OVERVIEW** BAG CHANGE THERAPY END OF THERAPY



CONNECTING THE PATIENT

1. Connect the arterial line to the patient's catheter or arterial fistula needle.
2. Switch on the blood pump and set the flow rate (50-60 ml/min.) by using + and - push-buttons.
3. Check that the withdrawal pressure value (Arterial Pressure - PA) is within the range.
4. When the venous line is ready to be connected to the catheter or to the fistula needle, stop the blood pump and make the connection.
5. Switch on the blood pump again and then slowly adjust the blood flow to the right value, according to the patient's condition.
6. Check both the arterial and venous pressure values on the screen.

CVVH CONTINUOUS VENO-VENOUS HAEMOFILTRATION THERAPY RUNNING

BLOOD FLOW SET	150 ml/min	SUBSTITUTION FLOW	3000 ml/h
BLOOD VOLUME	2,5 l	TEMPERATURE	37,1 °C
PA	-100 mmHg	PD2	-18 mmHg
PBE	54 mmHg	UF VOLUME	0 ml
PV	27 mmHg	UF RATE	400 ml/h
FILTER DROP PR.	27 mmHg	FLUID WEIGHT	5518 g
TMP	69 mmHg	CYCLE TIME RESIDUAL	01:43 h:min
		THERAPY TIME	00:17 h:min

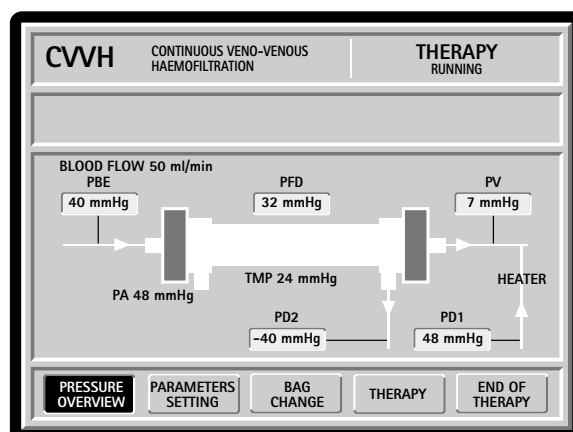
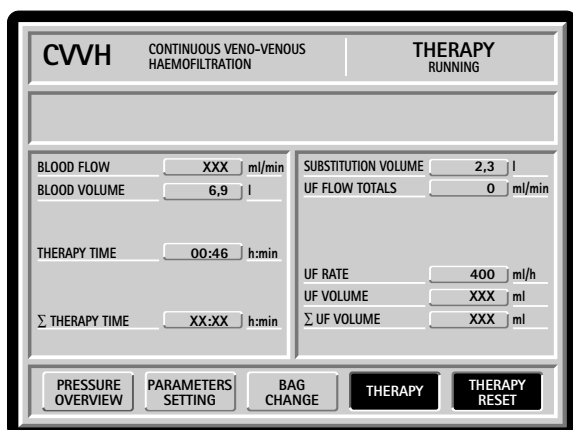
PARAMETERS SETTING **TOTALS OVERVIEW** BAG CHANGE **THERAPY** END OF THERAPY



RUNNING

- After the blood has been circulating for 2/3 min. and no alarms have occurred the therapy may be started by activating the START-STOP THERAPY function.
- Now the treatment is running and the parameter overview is displayed.

At therapy start as well as after each blood pump stop the fluid side start with reduced speed.



Automatical substitution flow reduction

In case the filtrate flow cannot be reached following control mechanism for the filtrate pressure PD2 starts:

If the PD2 reaches a pressure 20 mmHg below the adjusted PD2 min, the substitution flow is automatically reduced depending on the filter factor. The filter factor is continuously calculated by the unit. If the PD2 reduces by further 50 mmHg the unit will switch into alarm mode.

TOTAL OVERVIEW

The TOTALS OVERVIEW function displays the actual total values of some parameters since the beginning of the therapy.

If necessary, "Therapy Time" and UF Rate can be reset by striking THERAPY RESET button.

PRESSURE OVERVIEW

The PRESSURE OVERVIEW function can be activated by means of the function selection at the bottom line.

- Select TOTAL OVERVIEW; now the PRESSURE OVERVIEW function is displayed in the function area.
- Select PRESSURE OVERVIEW.

Pressure condition in both blood and filtrate compartments of the hemofilter are displayed.

In this phase it is important to control the pressure drop value.

ALARM CONDITION

If an alarm occurs, the therapy stops. The blood pump stops also if the alarm involves the extracorporeal circulation. The system warns the operator by means of an acoustic signal, a message displayed on the video explaining the kind of alarm and the lighting on of the AQ button.

ALARM REMOVAL

The acoustic signal can be stopped by pushing AQ button once. When the cause of the alarm has been detected and eliminated, the therapy starts again if AQ button is pushed once more.

When the preset cycle time is over, a new cycle can be started after replacing the bags (full and empty ones). No parameter modifications are required.

BAG CHANGE

For a bag change please activate the function "BAG CHANGE". The bags then can be changed without alarm giving and at stopped balancing pumps. After finishing the change of the bag please activate again "THERAPY". The change bag function is automatically deactivated.

END OF THERAPY

The END OF THERAPY function can be selected at the bottom line at any time or at the end of each cycle. The operator must follow the safety procedure.

As soon as the END OF THERAPY phase is activated, the Ultra-filtration pump does not operate, whereas the Blood pump runs at reduced speed (50 ml/min.). If necessary, the operator can return to the therapy by selecting BACK TO THERAPY.

DISCONNECTING THE PATIENT

The operator can disconnect the withdrawal arterial line from the patient and connect it to the saline bag (usual amount). Once the extracorporeal blood volume has been returned to the patient, the operator can switch the blood pump off and then disconnect the venous line from the patient.

DISCONNECTING WITH AIR

WARNING!

The operator is reminded of the hazards involved in disconnecting with air.

When the necessary amount of saline solution has been drawn in, stop the supply.

The fluid level in the venous chamber and in SAD sensor lowers till the alarm is activated. In this condition the SAD EXCLUSION function is activated.

SAD EXCLUSION

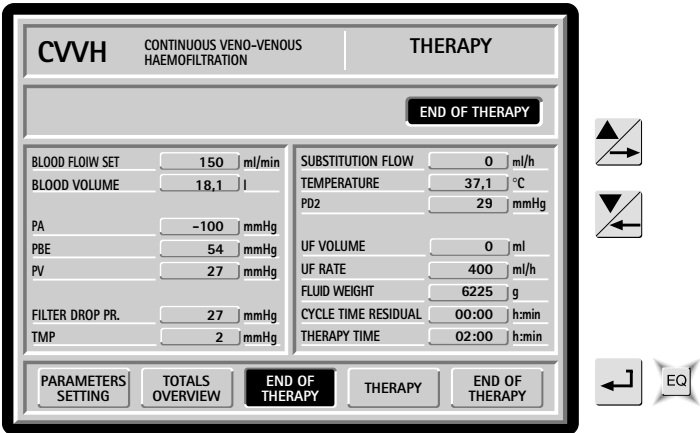
The SAD (Safety Air Detector) can be excluded to reinfuse the residual volume of blood. A safe procedure must be carefully followed.

In order to activate the return of the residual blood volume, it is necessary to acknowledge the alarm "Air in blood return line" and start the blood pump with START command.

When all the procedures for the disconnection of the patient are over, all the disposables can be removed from the unit. Then it will be possible to select a new therapy or switch the unit off.

IMPORTANT!

All materials, disposables and fluids removed from the unit must be disposed of in accordance with local regulation.



4.3 CVVHD / CVVHFD

4.3.1 Disposable Kit Setting Up

The disposable kit components must be installed and connected following the sequence described in the pictures of the next pages.

N.B. The lines are colour-coded.

The operator is asked to install and connect the disposable components

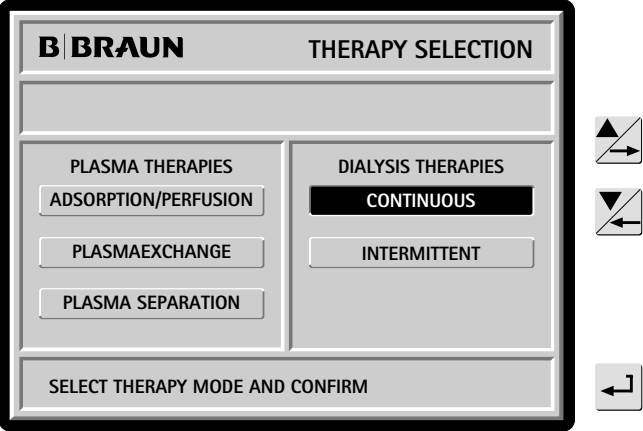
- 1. bags and filter (dialyzer)**
- 2. arterial line (red)**
- 3. venous line (blue)**
- 4. ultrafiltration line (yellow)**
- 5. dialyzer line (green)**

The setting up procedure can be started only after the unit has been switched on and the following controls have been performed:

- software CRC
- characters on the display
- empty load cell value (see General Operations, chp. 3)

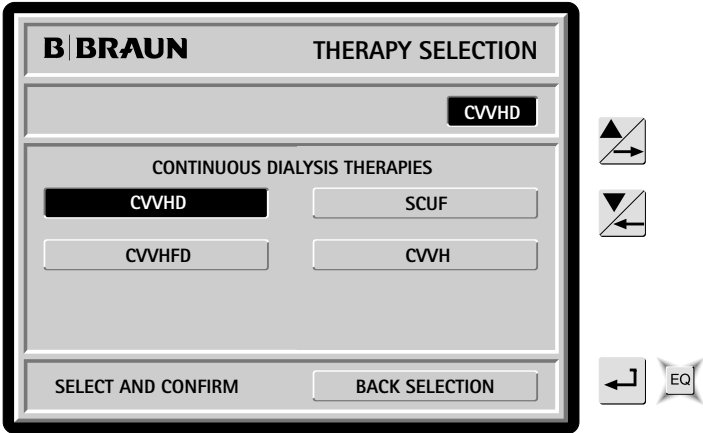
SWITCHING ON

Make sure no bags are hooked to the holder of the weighing system. Answer the questions displayed on the screen by pushing EQ push-button. If the characters and the load cell calibration are OK, the therapy selection menu is displayed (see chp. 3.2), then follow the instructions on the screen.



4.3.2 Therapy Selection

Select continous dialysis therapys

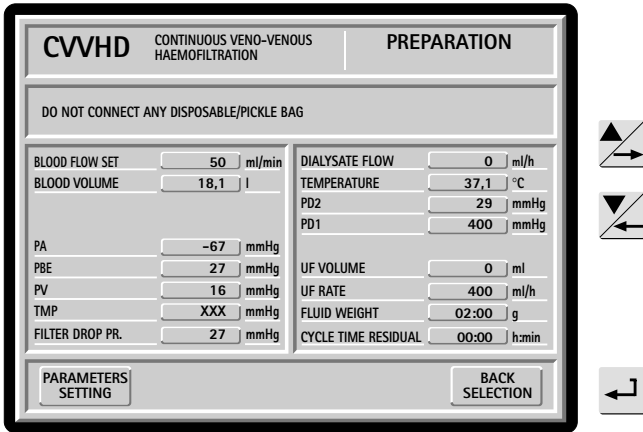


Select CVVHD (CVVHFD)

In Therapy Selection, after activating the appropriate therapy, a blinking inverse string appears at the supervisor position for a few seconds and the EQ key lights up.

If the user does not press the EQ key, the blinking string disappears (the light of EQ key goes out) and the machine remains in Therapy Selection status.

If the user presses the EQ key while the blinking string is on the Preparation phase will be started. The status line changes to PREPARATION.



After the second step of Therapy Selection, the system displays the main screen of the PREPARATION phase, then starts the hardware test.

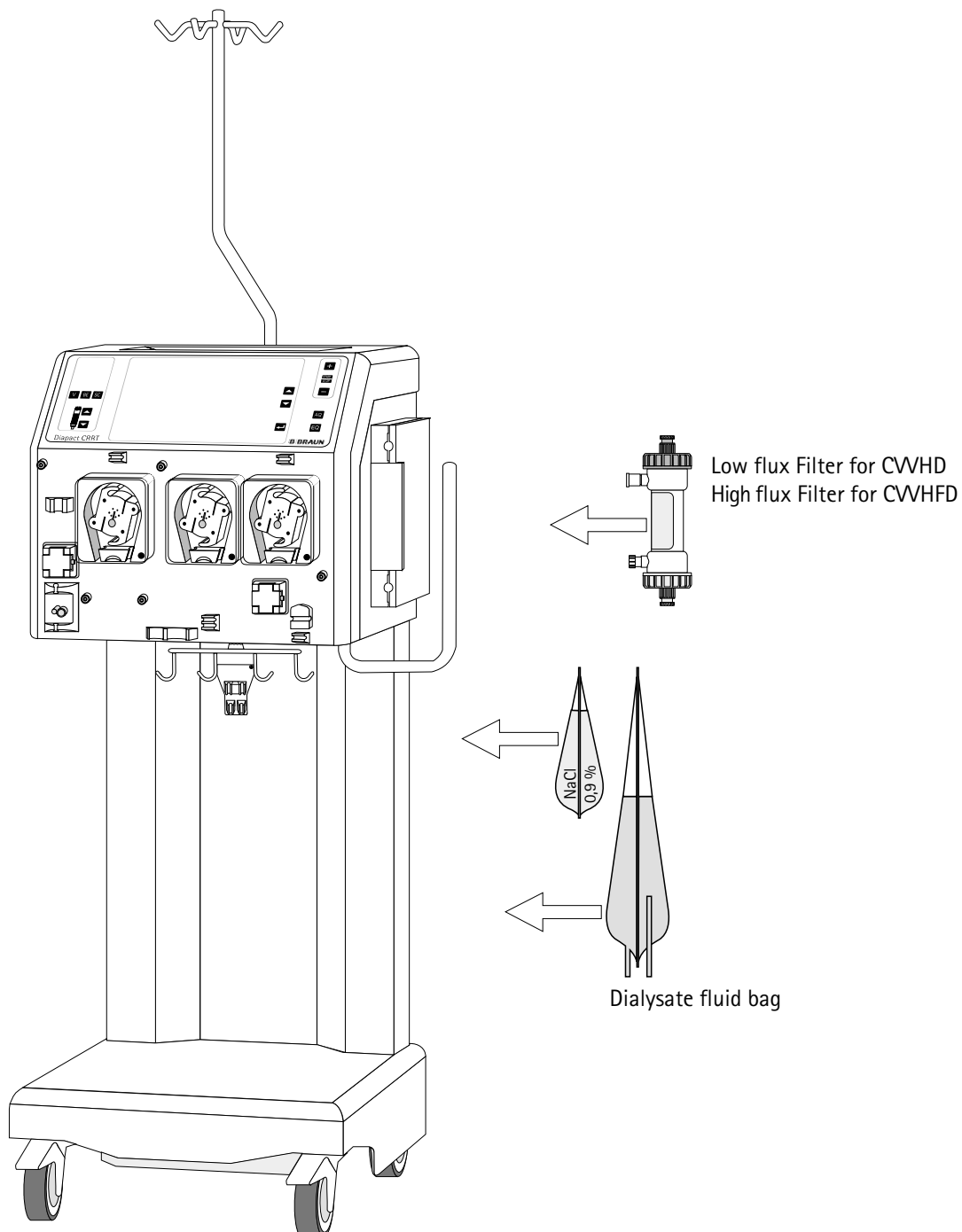
Follow the guideline at the display!

Bags and Filter Setting Up

Hook the following components to the holder of the weighing system:

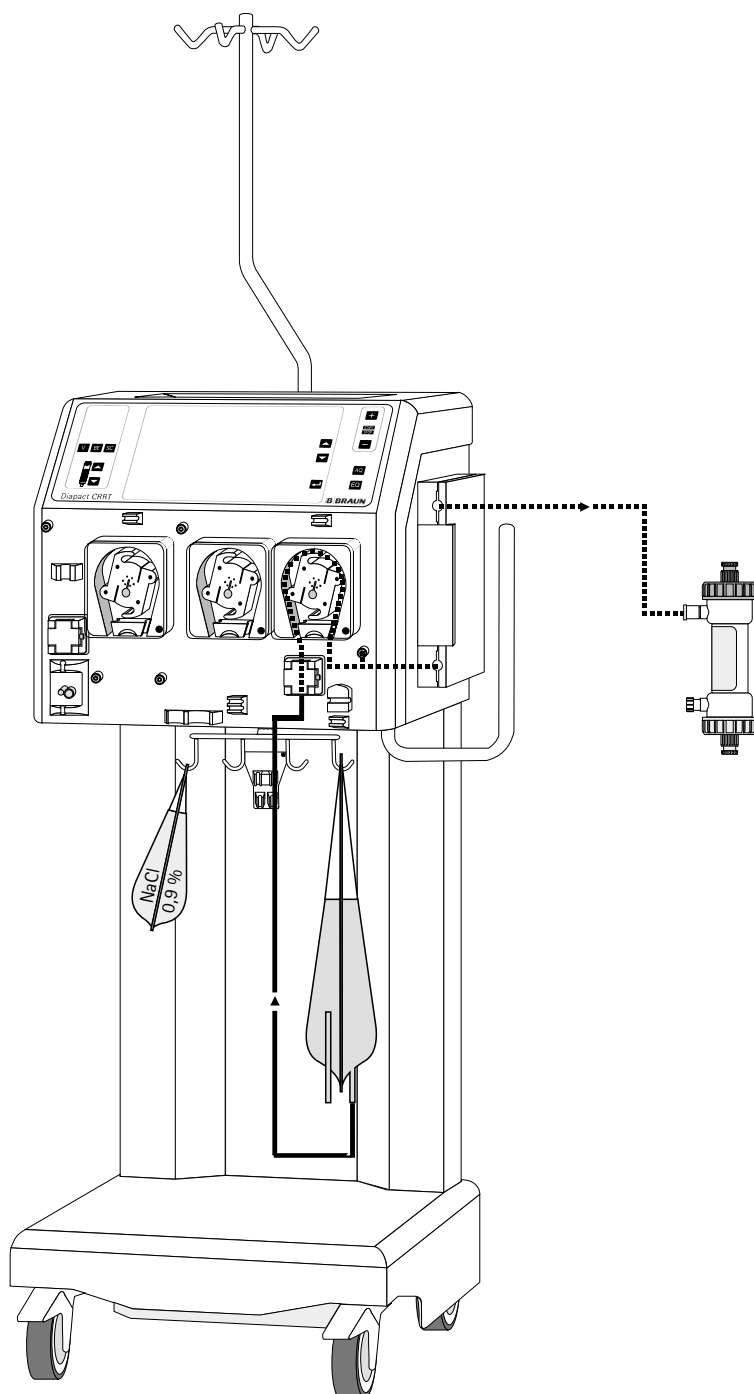
- saline bag 2l
- dialysate fluid bags

Place the filter on its holder with arterial port (red) side down.



Dialysate Line Setting Up (green)

1. Mount the pump segment on the dialysate pump
2. Insert the pump inlet tube into the Air Detector below
3. Connect the pre-pump end adapter to the Dialysat bag and fix the line without stressing at the bagholder.
4. Connect the terminal with transducer protector to PD1 pressure measurement connector
5. Insert the warming bag into the plate warmer, then close carefully to get the lock system to the right position.
6. Connect the end adapter of the plate



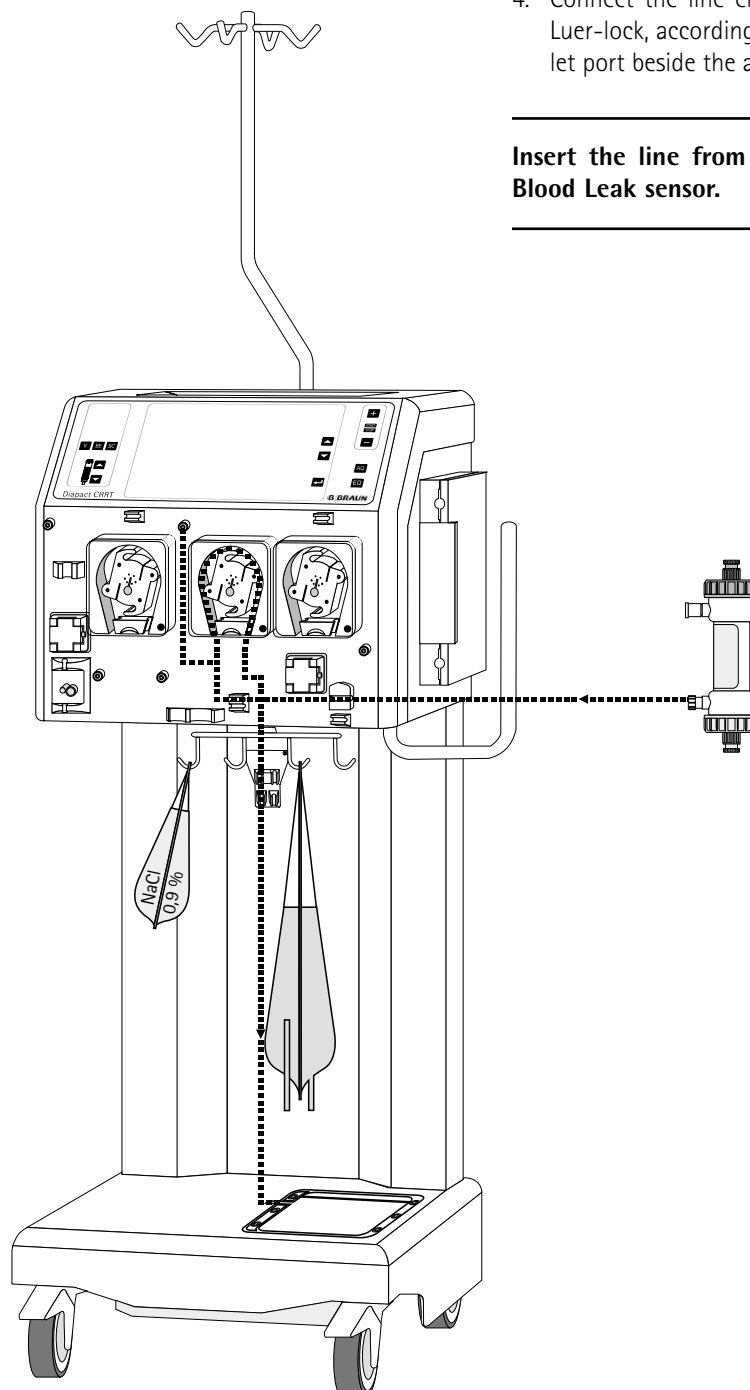
Ultrafiltration Line Setting Up (yellow)

1. Mount the pump segment on the ultrafiltration pump.
2. Connect the pre-pump transducer protector to PD2 pressure measurement connector.
3. Connect the line end adapter with red Luer-lock connector to the dialysate bag and lay it on the trolley basement. Fix the line without stressing at the bag holder.

This is necessary to perform the UF pump self-test.

4. Connect the line end adapter with Hansen connector (or Luer-lock, according to the filter type) to the dialysate outlet port beside the arterial blood port of the filter

Insert the line from the dialysate outlet port into the Blood Leak sensor.



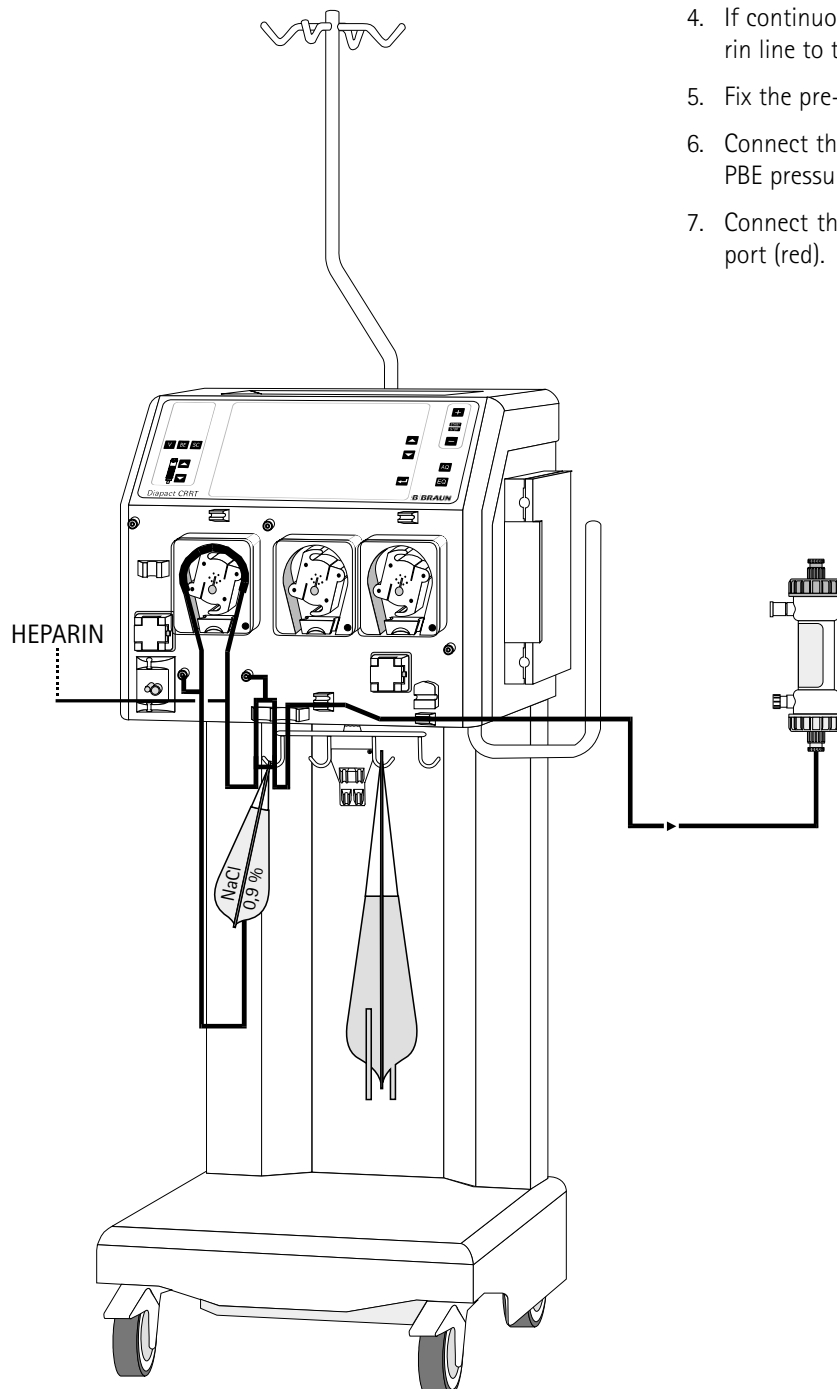
Arterial Line Setting Up (red)

1. Mount the pump segment on the blood pump.

WARNING!

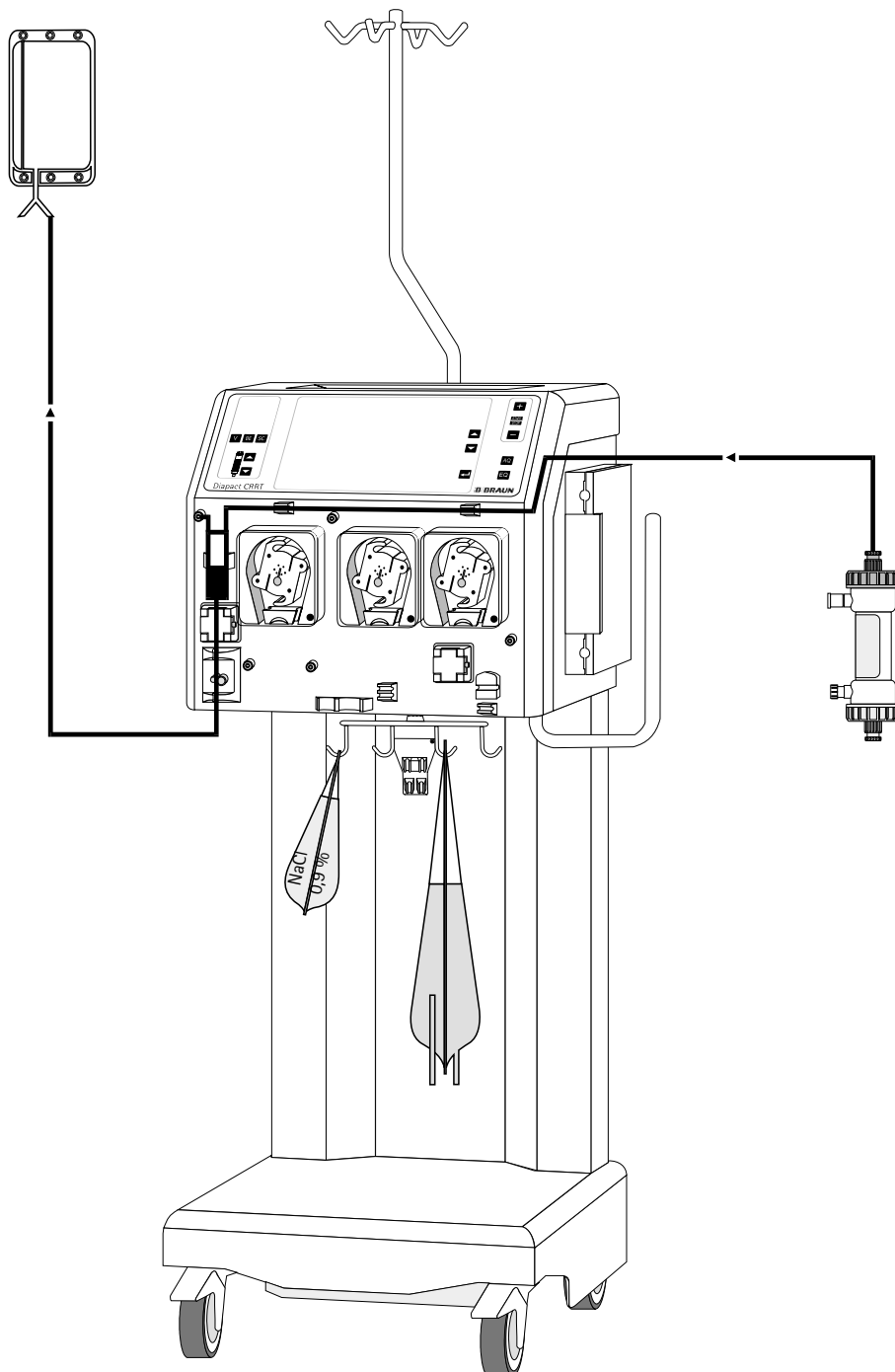
The pump segment shall be mounted clockwise! (follow directing arrows).

2. Connect the pre-pump transducer protector to PA pressure measurement connector.
3. Connect the tubing line end with spike or luer-lock to the saline bag hanging on the weighing system.
4. If continuous anticoagulation is desired, connect the heparin line to the external pump and fill it manually.
5. Fix the pre-filter chamber to its holder.
6. Connect the transducer protector of the above chamber to PBE pressure measurement connector.
7. Connect the chamber outlet tubing line to the filter blood port (red).



Venous Line Setting Up (blue)

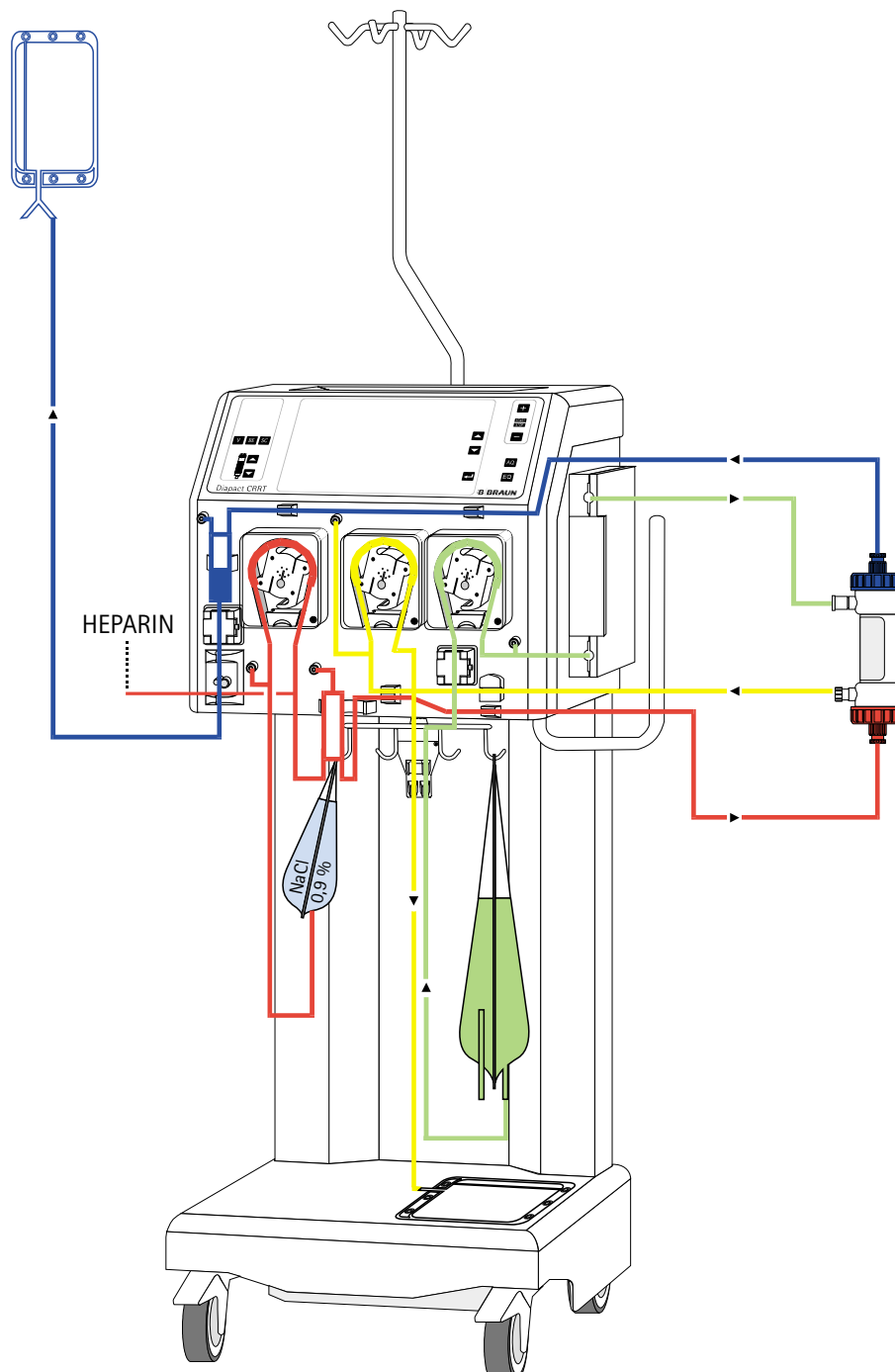
1. Fix the venous chamber to its holder and the tube below into the Safety Air Detector and the safety clamp underneath.
2. Mount the two tubing lines on top of the chamber as follows:
 - connect the short tubing with transducer protector to the PV pressure measurement connector
 - connect the long tubing to the filter blood port (blue)
3. Connect the venous line outlet to the rinsing solution collecting bag and hang the bag to the IV pole.

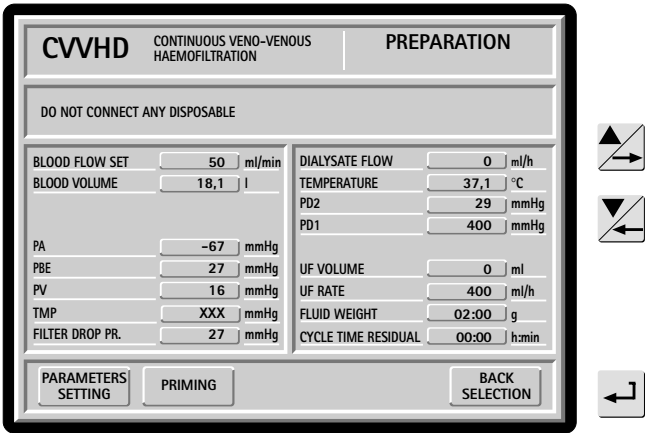


Set Up / Priming Overview

Once the tube mounting and connection have been completed, make sure that all the clamps are open.

Then, the Priming-Rinsing phase can be started.



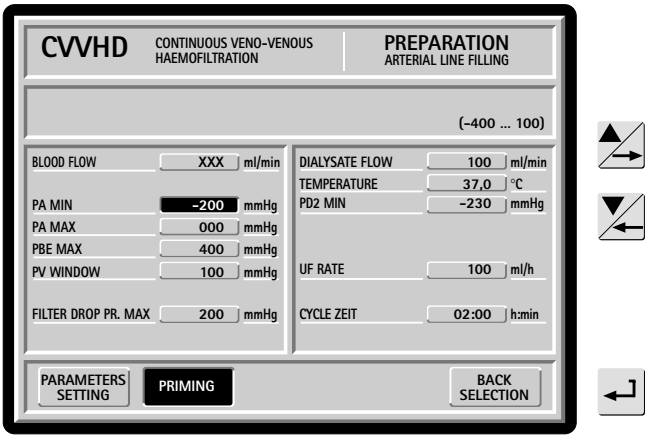


PRIMING/TEST

Once the disposable setting up is completed and the connections have been checked, activate the PRIMING function and then the START-STOP blood pump key. The priming phase runs automatically.

Priming and selftest phases are described in the following table:

time (min : sek)	blood pump (ml/min)	UF pump (ml/h)	Dialysat pump (ml/h)	Line filling Chamber level Rinsing	Self-tests
0 : 00	100	0	0	Blood line filling Prefilter chamber level	Load cell test Arterial pressure test
2 : 40	200	200	200	Dialysat line filling Venous chamber level	Air detector test
2 : 50	0	200	200		Dialysat pump test
3 : 30	0/200	0/200	0/200		Heater test
4 : 40	200	200	200		BLD Kalibration und Test
5 : 10	100/50/0	0	0		Disposable leakage test Venous pressure test
6 : 00	0	0	0		Level adjustment test
7 : 00	200	200	200	Rinsing	
7 : 10				End of priming/rinsing	

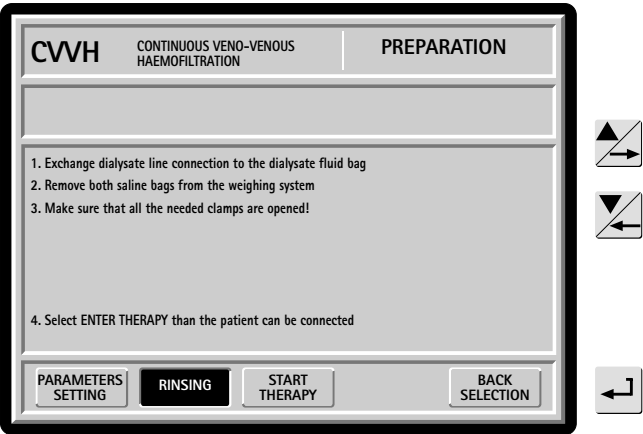


PARAMETER SETTING

During the Priming phase the operator can set the parameter values specific for CVVHD (CVVHFD) therapy by activating the "PARAMETER SETTING" function. The screen displays only the parameters that can be set.

The user can therefore set the followings:

Parameter	CVVHD				CVVHFD				Unit
	Default	Min	Max	Steps	Default	Min	Max	Steps	
Blood flow	50	10	500	10	50	10	500	10	ml/min
PA min.	-200	-400	80	10	-200	-400	80	10	mmHg
PA max.	80	-200	PA min.	10	80	-200	PA min.	10	mmHg
PBE max.	400	0	500	10	400	0	500	10	mmHg
PV window	100	80	160	10	100	80	160	10	mmHg
filter drop pressure max	250	100	350	10	250	100	350	10	mmHg
Dialysatflow	50	5	250	5...10	50	5	250	5...10	ml/min
	-	-	-	-	-	-	-	-	-
temperature	37	30	39	0.1	37	30	39	0.1	°C
PD2 min.	-250	-500	500	10	-100	-250	250	10	mmHg
UF Rate	100	0	1000	10...50	0	0	2000	10...50	ml/h
TMP max.	450	300	600	10	450	300	600	10	mmHg
	-	-	-	-	-	-	-	-	-
Cycle time	00 : 00	00 : 00	12 : 00	0:05/0:20	00 : 00	00 : 00	12 : 00	0:05/0:20	h : min



When the Preparation phase is over, the system gives out an acoustic signal and displays "START THERAPY" function at the bottom line.

If necessary the operator can choose to continue rinsing by pressing RINSING.

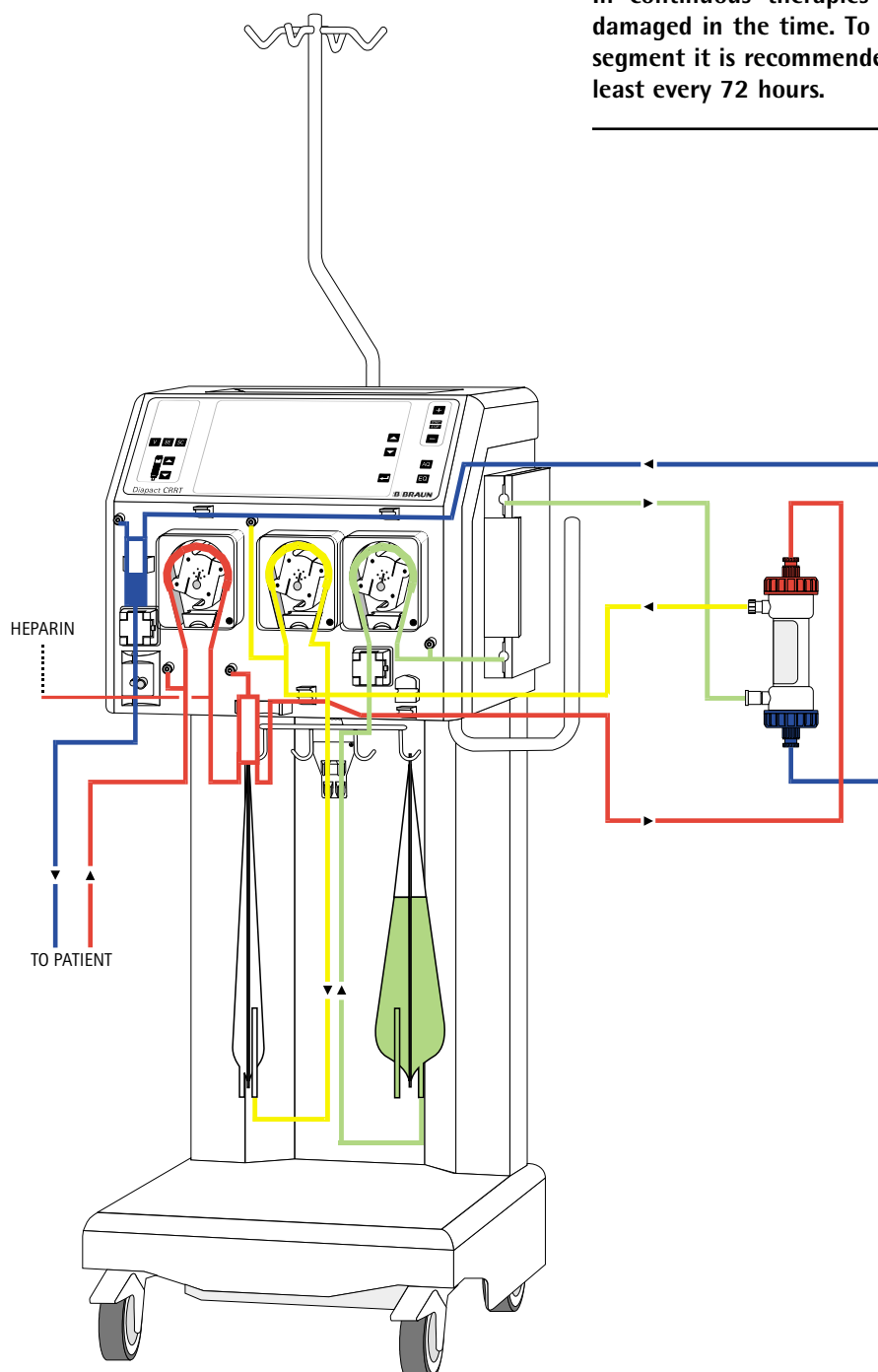
Treatment Overview

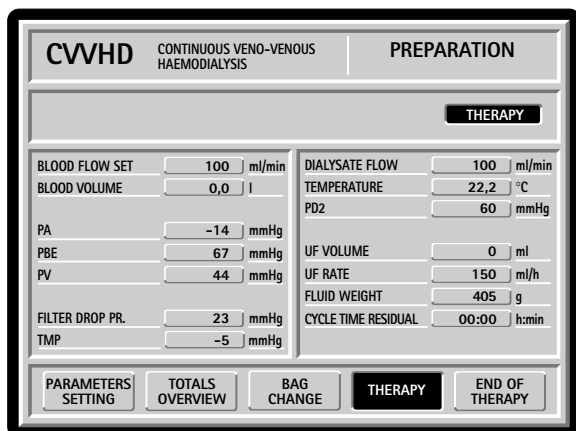
Once the Priming phase is over and the self-tests have been completed, the system can be connected to the patient and the therapy started.

The disposable configuration shall be according to the scheme below.

WARNING!

In continuous therapies the pump segment could be damaged in the time. To avoid the risk of broken pump segment it is recommended to replace the tubing line at least every 72 hours.





CVVHD CONTINUOUS VENO-VENOUS HAEMODIALYSIS **PREPARATION**

THERAPY

BLOOD FLOW SET	100 ml/min	DIALYSATE FLOW	100 ml/min
BLOOD VOLUME	0,0 l	TEMPERATURE	22,2 °C
PA	-14 mmHg	PD2	60 mmHg
PBE	67 mmHg	UF VOLUME	0 ml
PV	44 mmHg	UF RATE	150 ml/h
FILTER DROP PR.	23 mmHg	FLUID WEIGHT	405 g
TMP	-5 mmHg	CYCLE TIME RESIDUAL	00:00 h:min

PARAMETERS SETTING TOTALS OVERVIEW BAG CHANGE **THERAPY** END OF THERAPY



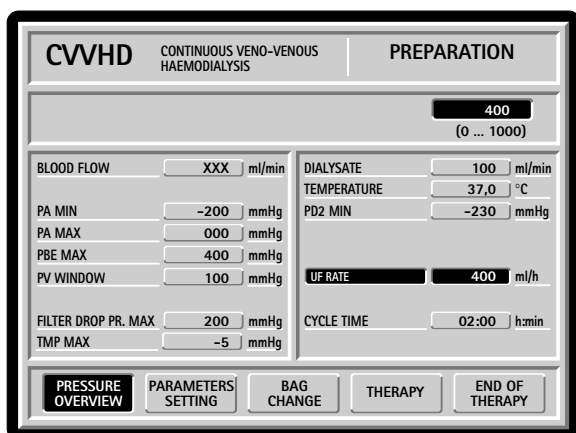
EQ

After activating the START THERAPY button a blinking inverse string appears on the supervisor position for a few seconds and EQ key lights up.

If the operator does not press the EQ key, the blinking string disappears (the lights of EQ key go out) and the machine remains in Preparation.

If the user press the EQ key while the blinking string is on the Therapy phase will be started. The status line change to THERAPY.

Then the user must confirm the UF Rate preset value (safety data), if this parameter has neither been changed nor confirmed during PARAMETER SETTING procedure.



CVVHD CONTINUOUS VENO-VENOUS HAEMODIALYSIS **PREPARATION**

400 (0 ... 1000)

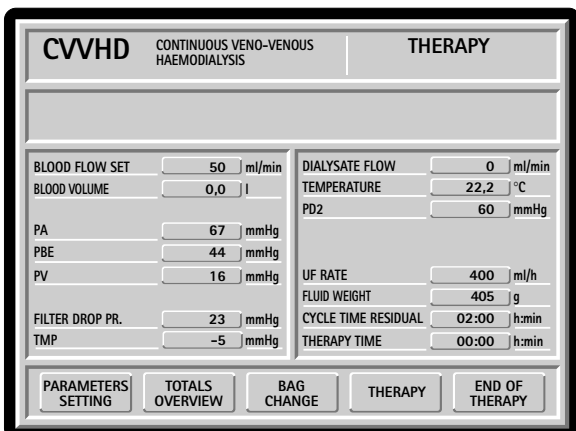
BLOOD FLOW	XXX ml/min	DIALYSATE	100 ml/min
PA MIN	-200 mmHg	TEMPERATURE	37,0 °C
PA MAX	000 mmHg	PD2 MIN	-230 mmHg
PBE MAX	400 mmHg	UF RATE	400 ml/h
PV WINDOW	100 mmHg	CYCLE TIME	02:00 h:min
FILTER DROP PR. MAX	200 mmHg		
TMP MAX	-5 mmHg		

PRESSURE OVERVIEW PARAMETERS SETTING BAG CHANGE **THERAPY** END OF THERAPY



EQ

The value displayed at the Supervisor area must coincide with the set value.



CVVHD CONTINUOUS VENO-VENOUS HAEMODIALYSIS **THERAPY**

BLOOD FLOW SET	50 ml/min	DIALYSATE FLOW	0 ml/min
BLOOD VOLUME	0,0 l	TEMPERATURE	22,2 °C
PA	67 mmHg	PD2	60 mmHg
PBE	44 mmHg	UF RATE	400 ml/h
PV	16 mmHg	FLUID WEIGHT	405 g
FILTER DROP PR.	23 mmHg	CYCLE TIME RESIDUAL	02:00 h:min
TMP	-5 mmHg	THERAPY TIME	00:00 h:min

PARAMETERS SETTING TOTALS OVERVIEW BAG CHANGE **THERAPY** END OF THERAPY



4.3.4 Therapy

STAND BY

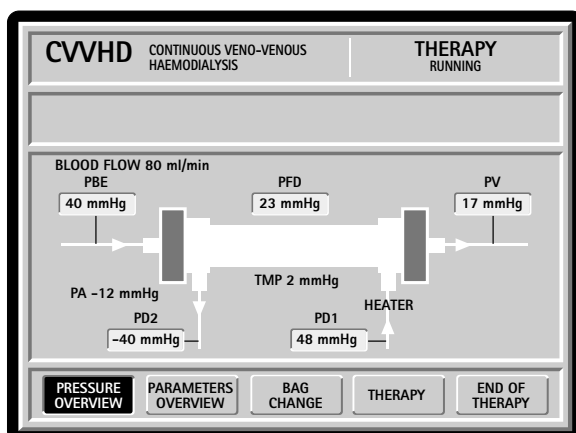
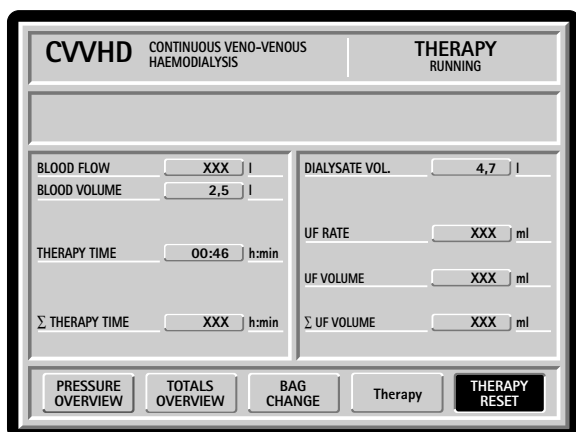
- Diapact® CRRT is now in THERAPY (Stand-by status), ready for the next step: the connection to the patient.

CONNECTING THE PATIENT

1. Connect the arterial line to the patient's catheter or arterial fistula needle.
2. Switch on the blood pump and set flow rate (50-60 ml/min.) by using + and - push buttons.
3. Check that the withdrawal pressure value (Arterial Pressure - PA) is within the range.
4. When the venous line is ready to be connected to the catheter or to the fistula needle, stop the blood pump and make the connection.
5. Switch on the blood pump again and then slowly adjust the blood flow to the right value,
6. Check both the Arterial and Venous pressure values on the screen.

RUNNING

- After the blood has been circulating for 2/3 min. and no alarms have occurred, therapy may be started by activating the START-STOP THERAPY function.
- Now the treatment is running and the parameters overview is displayed.



TOTAL OVERVIEW

The TOTALS OVERVIEW function displays the actual total values of some parameters since the beginning of the therapy.

If necessary, "Therapy Time" and "UF Rate" can be reset by striking THERAPY RESET button.

PRESSURE OVERVIEW

The PRESSURE OVERVIEW function can be activated by means of the function selection at the bottom line.

- Select TOTAL OVERVIEW; now the PRESSURE OVERVIEW function is displayed in the function area.
- Select PRESSURE OVERVIEW.

Pressure condition in both blood and filtrate compartments of the hemofilter are displayed.

In this phase it is important to control the pressure drop value.

PARAMETER SETTING

The PARAMETERS SETTING function can be selected at any time during Therapy Running. Therefore, the values can be changed as in the Preparation phase.

MAIN PARAMETERS OVERVIEW

A screen displaying the main parameters only can be selected while the therapy is running. This allows an immediate and easy monitoring.

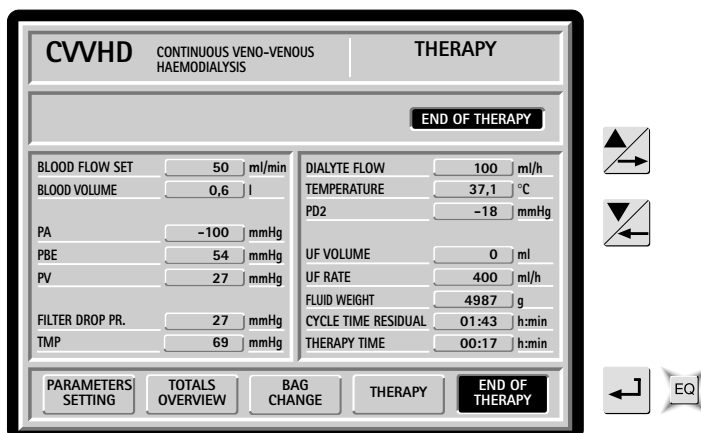
ALARM CONDITION

If an alarm occurs, the therapy stops. The blood pump stops also if the alarm involves the extracorporeal circulation. The system warns the operator by means of an acoustic signal, a message displayed on the video explaining the kind of alarm, and the lighting on of the AQ button.

ALARM REMOVAL

The acoustic signal can be stopped by pushing AQ button once. When the cause of the alarm has been detected and eliminated, the therapy starts again if AQ button is pushed once more.

When the set cycle time is over, a new cycle can be started after replacing the bags (full and empty ones). No parameter modifications are required.



BAG CHANGE

For a bag change please activate the function "BAG CHANGE". The bags then can be changed without alarm giving and at stopped balancing pumps. After finishing the change of the bag please activate again "THERAPY". The change bag function is automatically deactivated.

END OF THERAPY

The END OF THERAPY function can be selected at the bottom line at any time or at the end of each cycle. The operator must follow the safety procedure.

As soon as the END OF THERAPY phase is activated, the Ultra-filtration pump does not operate, whereas the Blood pump runs at reduced speed (50 ml/min.). If necessary, the operator can return to the therapy by selecting BACK TO THERAPY.

DISCONNECTING THE PATIENT

The operator can disconnect the withdrawal arterial line from the patient and connect it to the saline bag (usual amount). Once the extracorporeal blood volume has been returned to the patient, the operator can switch the blood pump off and then disconnect the venous line from the patient.

DISCONNECTING WITH AIR

WARNING!

The operator is reminded of the hazards involved in disconnecting with air.

When the necessary amount of saline solution has been drawn in, stop the supply.

The fluid level in the venous chamber and in SAD sensor lowers till the alarm is activated. In this condition the SAD EXCLUSION function is activated.

SAD EXCLUSION

The SAD (Safety Air Detector) can be excluded to reinfuse the residual volume of blood. A safe procedure must be carefully followed.

In order to activate the return of the residual blood volume, it is necessary to acknowledge the alarm "Air in blood return line" and start the blood pump with START command.

When all the procedures for the disconnection of the patient are over, all the disposables can be removed from the unit. Then it will be possible to select a new therapy or switch the unit off.

IMPORTANT!

All materials, disposables and fluids removed from the unit must be disposed of in accordance with local regulation.